

# Practical Considerations for Pilot Tests of Reductive Reagents

Evonik | Soil and Groundwater Remediation  
March 1, 2023 | Daniel Leigh

# Introduction

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## Why this presentation?

Our technical group regularly discuss projects we are involved with and have observed common practices that make projects successful and some that make projects less than successful. This presentation is intended to help the everyday practitioner understand the main aspects of making a pilot test successful based on our collective experience.

## What this presentation is intended to:

Provide some ideas on the practical aspects of conducting pilot tests based on Evonik's Team's collective experience at hundreds of sites around the world with various reductive reagents

## What this presentation is not intended to be:

A guidance document for conducting a pilot or full-scale application of reductive reagents at any specific site. We are glad to participate in your project and can provide input and review your results.

## Presentation Outline:

- Reductive Processes
- Planning your Project
- Applying your Reagents
- Performance Monitoring
- Data Evaluation

# Why Not Just Conduct Laboratory Bench Tests?

Reductive technologies applied over 30 years and follow well-defined –understood patterns

**Bench tests can be very useful and may be necessary for some situations**

- Mixed or unusual contaminants
- Very high concentrations
- Extreme conditions (i.e., high salinity, very low, very high pH)

**Evonik has a complete testing laboratory in Tonawanda, New York**

**Bench tests are usually conducted under ideal conditions, not site conditions**

- Usually conducted at higher temperature (~20C/68F)
- Typically, major and minor nutrients are added to increase results
- Reagents and matrices are homogenized and mixed to increase contact time and reaction rates

**Bench tests can take months to over a year to fully complete. This delays the remedial process.**

**Most representative data are generated during field pilot tests.**



# Reductive Processes

Biological, Abiotic and Biogeochemical Reduction

# Biological, Abiotic and Biogeochemical Reductive Treatment Occurs by an Oxidation-Reduction (Redox) Reaction.

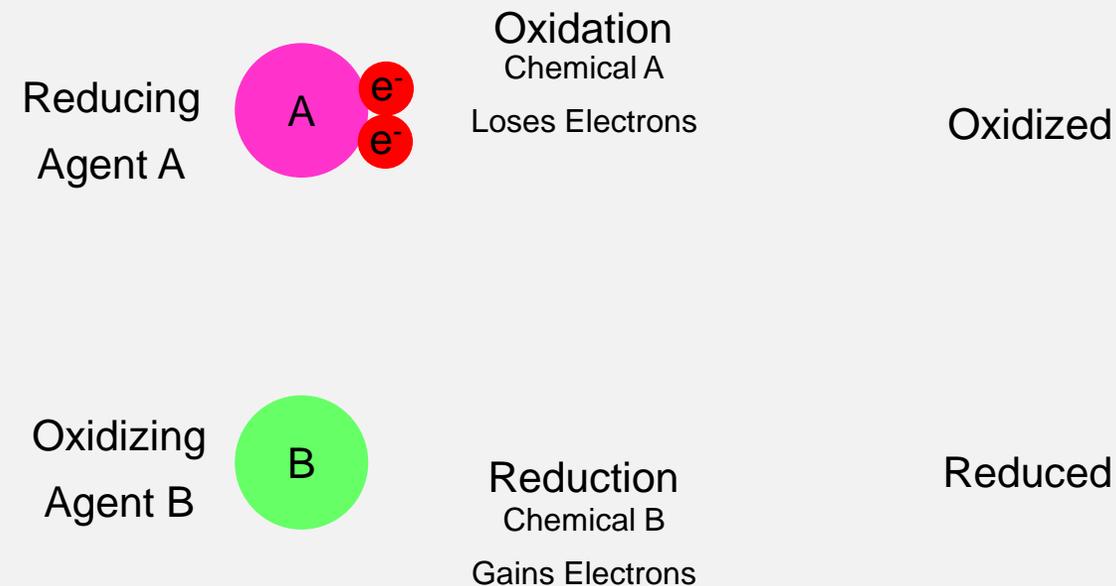
## Oxidation – Reduction: Definition

“a type of chemical reaction in which the oxidation states of atoms are changed”

This occurs by transfer of electrons between chemical species

Oxidation of one chemical results in the reduction of another.

Reduction of one chemical results in the oxidation of another.



**Oxidation** is the **loss** of electrons or an *increase* in the oxidation state of an atom, an ion, or of certain atoms in a molecule.

**Reduction** is the **gain** of electrons or a **decrease** in the oxidation state of an atom, an ion, or of certain atoms in a molecule (a reduction in oxidation state).

Reductive Treatment is where the **Relatively Oxidized** contaminant becomes the **Reduced** chemical

# Reductive Treatment of Chlorinated Organic Contaminants

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CVOCs are “relatively oxidized” = electron acceptor

Treatment by adding a “relatively reduced” compound = electron donor

## Biological treatment

- Apply organic substrate (electron donor; e.g., ELS)
- Bacteria transfer electrons from the donor to the acceptor to reduce the oxidized contaminants to non-toxic chemicals.
- Bacteria reduce the oxidized contaminants to less soluble reduced chemicals (e.g., Chromium [VI] to [III])

## Abiotic treatment

- Apply an inorganic reduced chemical (e.g., ZVI,).
- Relatively oxidized contaminant is reduced to non-toxic end products by contact with reduced chemical (CVOCs).
- Relatively oxidized soluble contaminant is reduced to a less soluble form (e.g., Cr[VI] to Cr[III])

## Biogeochemical treatment

- Apply organic substrate (e.g., ELS) and an inorganic electron acceptor (e.g., sulfate) (e.g., Geoform Reagents)
- Bacteria use organic substrate to reduce the sulfate creating a reactive reduced mineral (e.g., pyrite ( $\text{FeS}_2$ ))
- Relatively oxidized contaminant is reduced to less toxic chemical by contact with reduced mineral.
- Relatively oxidized soluble contaminant is reduced to a less soluble chemical (e.g., Cr[VI] to Cr[III]) or by combining the metal with a reduced ion (e.g, arsenic/arsenopyrite).

# Electron donors for H<sub>2</sub> production

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**Molasses**

**Starch**

**Cheese whey**

**Emulsified vegetable oil**

**Corn syrup**

**Lactose**

**Glucose**

**Ethanol**

**Methanol**

**Propanol**

**Lecithin**

**Glycerol, xylitol, sorbitol**

**Acetic acid and its salts**

**Lactic acid and its salts**

**Propionic acid and its salts**

**Citric acid and its salts**

**Various Bean Oils (soy, guar)**

**Benzoic acid and its salts**

**Oleic acid and its salts**

**Polylactate esters of fatty acids (e.g., Glycerol tripolylactate)**

**Food process byproducts including milk whey or yeast extract**

**Complex organic material such as wood chips**

**Complex sugars**

**Molecular H<sub>2</sub>**

**Only H<sub>2</sub> has been shown to be an electron donor for cis 1,2-DCE and vinyl chloride conversion to ethene**

Draft General Waste Discharge Requirements for  
In Situ Groundwater Remediation – Santa Ana Water Quality Control Board CA, 2013

# Chemical Reducing / Reductive degradation

Ferrous Chloride

Ferrous Carbonate

Ferrous Gluconate

Sorbitol Cysteinate

Sodium Sulfide

Calcium Polysulfide

Sodium Dithionite

Zero Valent Metals

Zero Valent Zinc

Zero-Valent Iron

- Granular
- Emulsified
- Micro-scale
- Nano-scale
- Sulfidized



Draft General Waste Discharge Requirements for  
*In Situ Groundwater Remediation – Santa Ana Water Quality Control Board  
CA, 2013*

# Planning the Project

## Unknown Unknown



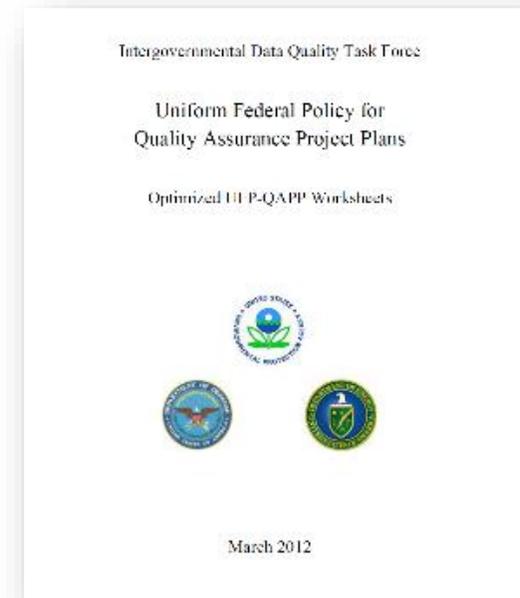
*"... as we know, there are known knowns; there are things we know we know. We also know there are known unknowns; that is to say we know there are some things we do not know. But there are also unknown unknowns- the ones we don't know we don't know."*

— Donald Rumsfeld

# Knowing the Knowable Unknowns

## Questions to ask and answer when planning a pilot test:

- What is the environmental question that is being answered?
- What will the data be used for?
- What types of data are needed (matrix, target analytes, analytical groups, field screening, onsite analytical or offsite laboratory techniques, sampling techniques)?
- Are there any special data quality needs, field or laboratory, in order to support environmental decisions?
- Where, when, and how should the data be collected/generated?



*SAP Worksheet #11: Project Quality Objectives/Systematic Planning Process Statements (UFP-QAPP Manual Section 2.6.1)*

# Reagent Selection for Soil & Groundwater Remediation

## Planning the Project

### Reagent by Treatment Process

#### Reductive Destruction

##### Biological

- 1 ELS® Microemulsion
- 2 ELS® Liquid Concentrate

##### Biological and Chemical

- EHC ISCR Portfolio
- 3 EHC® Liquid
  - 4 EHC® Reagent
  - 5 EHC® Plus

- 6 Daramend® Reagent

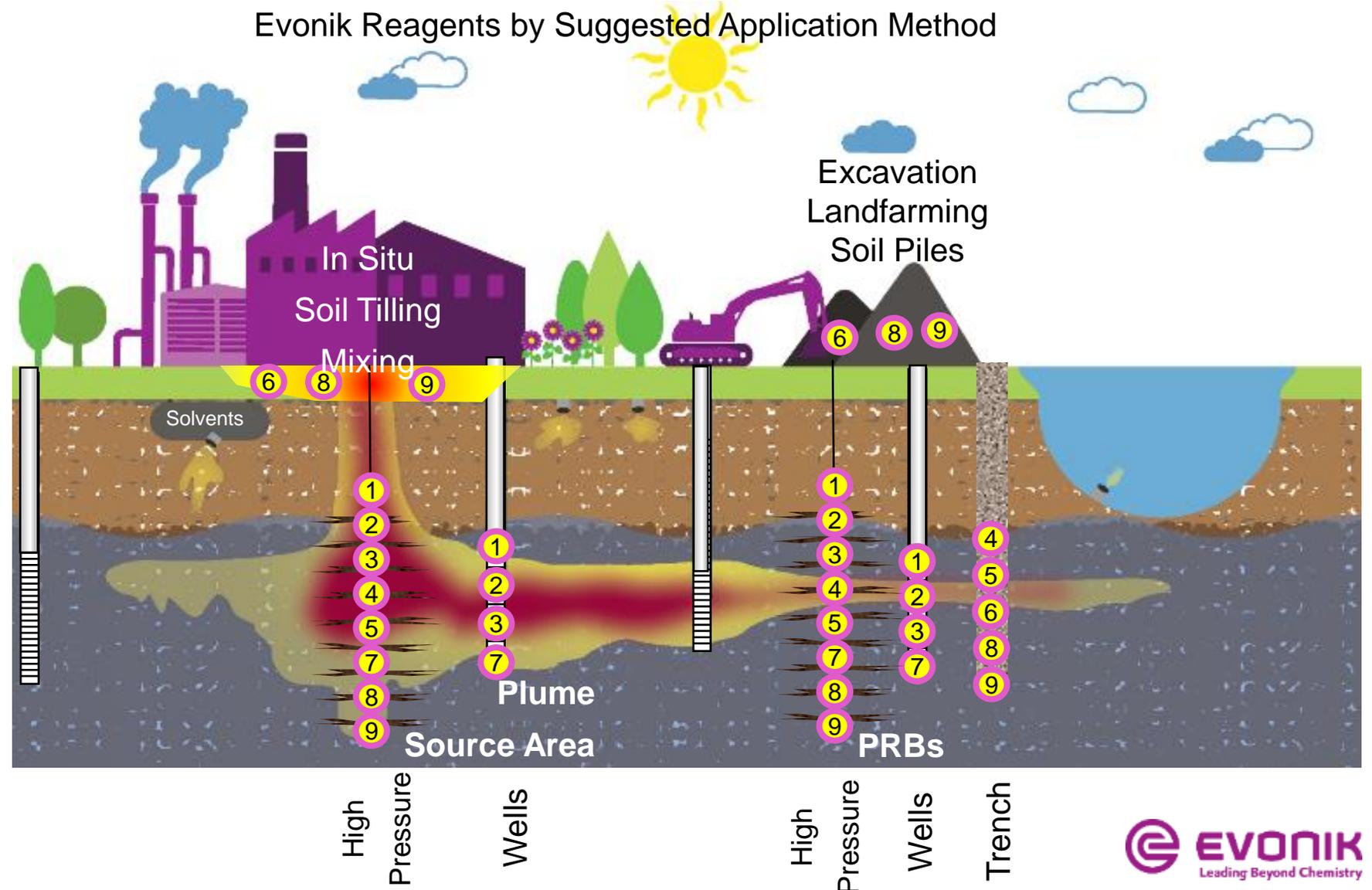
##### Biological, Chemical and Biogeochemical

- GeoForm® Reagents
- 7 Geoform® Soluble
  - 8 Geoform® Extended

#### Metals Treatment:

- 9 MetaFix® Reagents

### Evonik Reagents by Suggested Application Method



# Dosing: Part Science, Part Art, Part Other ???

## Step 1. Determine Stoichiometric Requirement

Stoichiometry (counting electrons)

Electron donor must be  $\geq$  Electron acceptors

Electron donor = reagent

Electron acceptor =

- Contaminant (CVOCs)
- Competing Electron acceptors:  
Oxygen, nitrate, manganese, arsenic, ferric iron, sulfate

Dissolved, adsorbed or in solid form in treatment area and;

Dissolved flux

Electron Donor	Electron equivalent per mole
acetate	4
propionate	3
lactate	2
fructose/glucose	12
sucrose/lactose	24
linoleic acid	50
glycerol	7
lecithin	122

Electron Acceptor	Electron equivalents per mole
Oxygen	4
Nitrate	4
Sulfate	8
Carbon dioxide	8
Manganese (IV)	2
Ferric iron (III)	1
PCE - tetrachloroethene	8
TCE - trichloroethene	6
DCE - dichloroethene	4
VC - vinyl chloride	2



# Quantifying the organic contaminants

Organic compounds are adsorbed (partition) onto carbon

In saturated zone contaminants are in water and on aquifer matrix

$$K_d = K_{oc} \times f_{oc}$$

$K_d$  = Soil partitioning coefficient

$K_{oc}$  = Organic carbon partitioning coefficient

$f_{oc}$  = fraction of organic carbon in aquifer matrix

Each chemical has a specific water:soil (OC) ratio

Chlorinated Ethenes

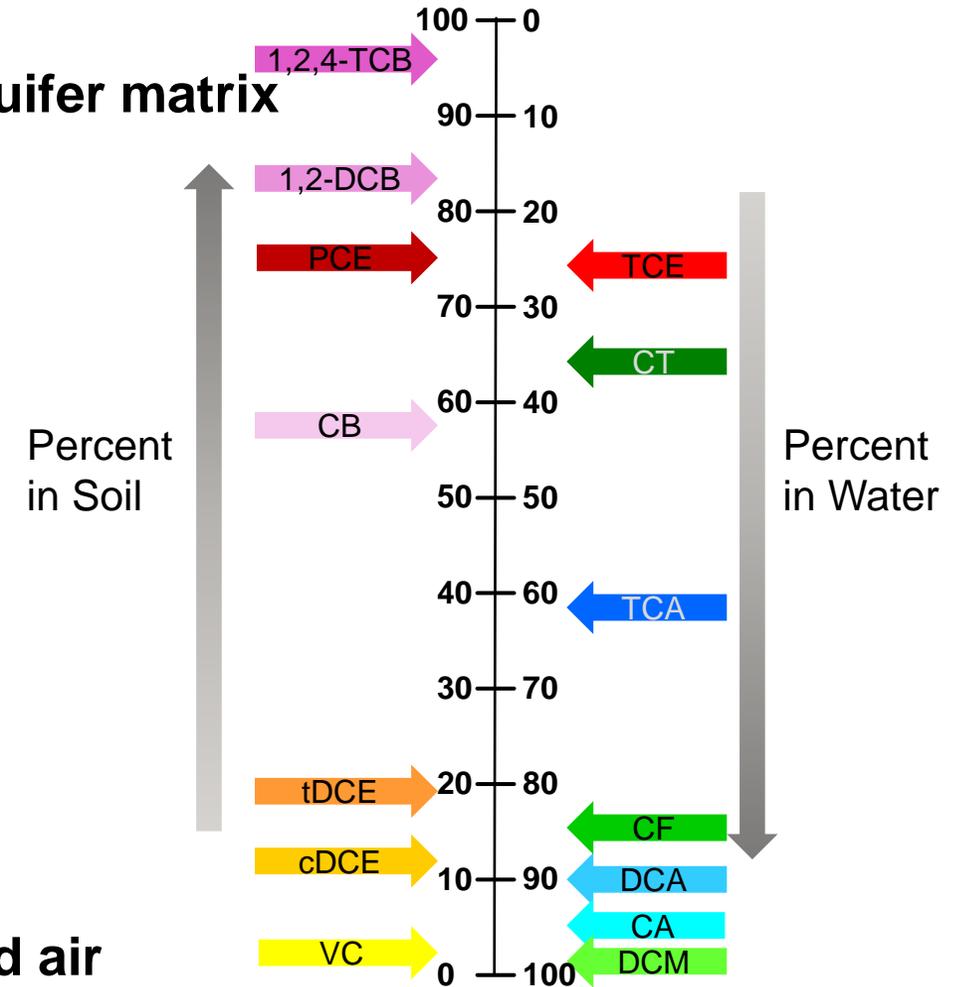
Chlorinated Ethanes

Chlorinated Benzenes

Chlorinated Methanes

More reduced compounds more soluble/mobile

In unsaturated zone contaminants are in soil, water and air



From Installation  
Restoration Program  
Toxicology Guide 1989

# Dosing: Part Science, Part Art, Part Other ???

## Step 1 (continued). Determine Stoichiometry

Quantifying ambient sulfate concentration may be the most important factor for the dosing estimate.

Each mole of sulfate requires 9 H<sup>+</sup> equivalents to reduce to sulfide – More than PCE

**Sulfate Reduction**                       $\text{SO}_4^{2-} + 9\text{H}^+ + 8\text{e}^- \longrightarrow \text{HS}^- + 4\text{H}_2\text{O}$       ( $E_h^0 = -220$ )

Sulfate concentration often/usually several orders of magnitude higher than CVOC concentration

Often 99% of reagent is applied for sulfate reduction

**Step 2.** Safety Factor: Typically 3X to 10X.      You should evaluate this too.

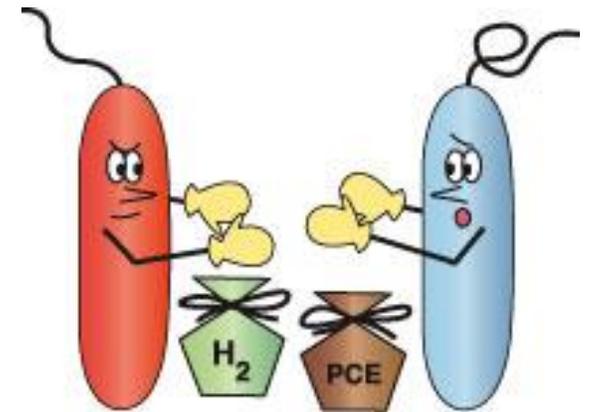
**Step 3.** Minimum and maximum recommended amount per application method determined

**Step 4a. Soluble Reagents. Reasonable?** Confirm concentrations are not at toxic levels (i.e., lactate and EVO inhibitory at ~ 50 g/L, ELS > 100 g/L. (Typically Target 1 to 5 g/L)

**Step 4b. Solid Reagents. Reasonable?** Confirm dosing within practical range for application method (Typically Target 0.1 to 0.5 wt % for injection, up to 5 % for soil mixing.

# Is Bioaugmentation Necessary/Beneficial?

- Only one organism (*Dehalococcoides sp*) (*Dhc*) demonstrated to completely degrade PCE and TCE to ethene
- Dechlorinating organisms may not be present at sufficient concentrations at many sites.  
>  $1 \times 10^7$  *Dhc* cells/L considered necessary for remediation
- Cultures enriched for treatment of various contaminants are available (e.g., chloromethanes, chloroethanes)
- The indigenous organism may not be efficient at dechlorination.
- Indigenous organisms (e.g. methanogenic bacteria) may outcompete dechlorinators such as *Dhc* for  $H_2$ .
- Final step may be co-metabolic, which is slow



[www.mdsg.umd.edu/CQ/v05n1/main/](http://www.mdsg.umd.edu/CQ/v05n1/main/)

# Application

# Injecting liquid reagents through wells

Conceptually must fill up pore space (likely less than total but more than effective porosity)

At low pressure (flow rates), liquids move as an expanding cylinder around well.

The distance distributed (during injection) is determined by the volume injected.

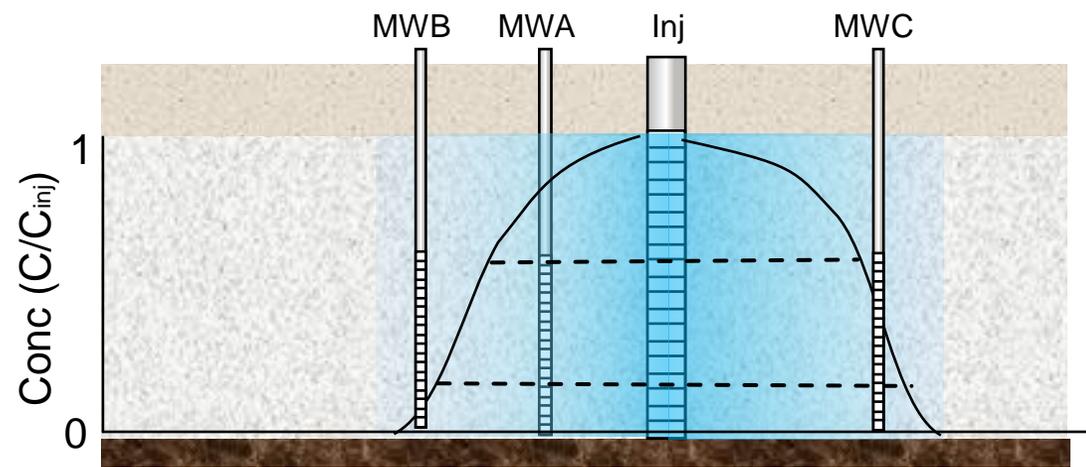
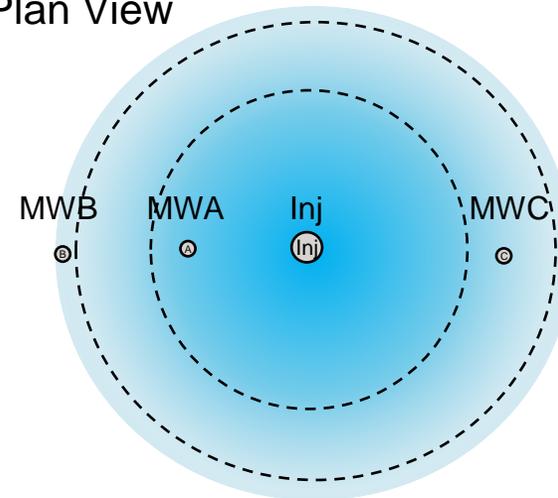
Injection concentration reduced by dilution and vertical and longitudinal dispersion

Within some distance you have sufficient or excess reagent for complete dechlorination (Inj & MWA) (Target Conc)

At some distance you do not have sufficient reagents for any dechlorination (MWB)

In between reagents only sufficient for incomplete/partial dechlorination (MWC)

Plan View



Cross Section View

# Injection Rate - Faster is Better

Higher pressure = faster flow rates = better distribution

Liquid reagents (emulsions, solutions) can be injected by low and high pressure systems

**Benefit:** Higher pressures = faster flow rates = reduced injection time = cost savings.

**Benefit:** Higher pressures increase flow into lower permeability zones = more effective treatment.

**Concern:** High pressure can result in surfacing of the reagent or distribution into undesired location (e.g., ground surface, utilities, basements, etc).

**Concern:** Some agencies limit injection pressures.

**Goal:** Optimize injection strategy to enhance treatment and reduce field time, while not creating adverse conditions.

Darcy's Law

$$Q = -KA \frac{dh}{dl}$$

Flow rate is controlled by pressure (dh/dl)

# Injecting Solids/Slurries (EHC<sup>®</sup>, GEOFORM<sup>®</sup> ER, Microscale ZVI)

Require high pressure to inject

Tend to fracture the aquifer rather than fill pore space

Not as mobile as emulsified or soluble reagents

Last substantially longer



# Injecting solids (Fine ZVI) through wells

Higher flow pressure = higher flow rates = farther distribution

ZVI Very dense and tends to fall out of suspension at rate dependent on size/particle density

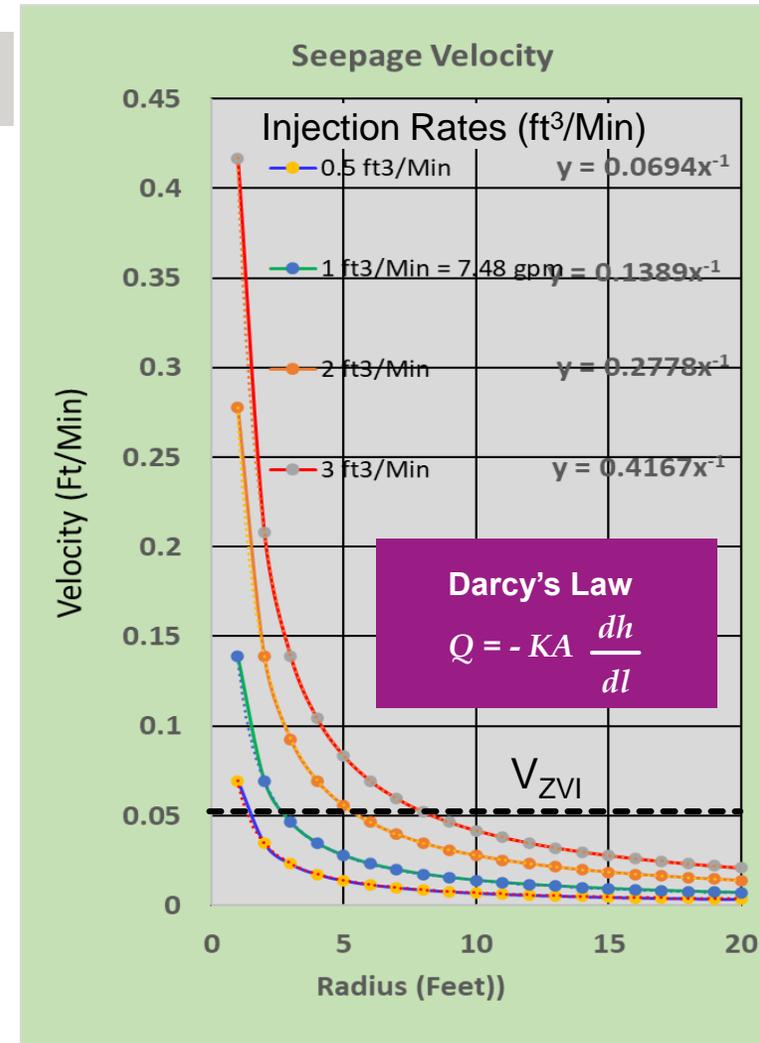
Very fine ZVI Can be suspended in flowing water

ZVI suspension depends on flow rate (velocity) of water

Water velocity decreases as it flows away from injection well

Want iron to be distributed efficiently but not to flow out of your treatment area by advective transport

Velocity can be reduced by increasing viscosity (add guar)



# Performance Monitoring

# Solid Reagent Distribution

You can use a typical monitoring wells system to determine reagent distribution

Microscale iron can pass through an 0.01 inch slotted screen

0.01 inch = 254 microns, 0.02 inch = 508 microns.

Most ZVI for remediation in range of 1 to 300 microns.

Use a suspended magnet during injection to confirm distribution of the iron

Can use wells to monitor for iron and organic distribution

Usual ways involve post injection soil boring and looking for the reagent  
i.e., visual observation, laboratory analysis, magnetic susceptibility

Look for change in color to identify organic component

Analyze for TOC to compare concentration in well to injected concentration to estimate effectiveness of distribution.



# Use surrogates to quantify reagent distribution

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Determine the effectiveness of your distribution to evaluate effectiveness of reagents and to determine appropriate design of the full-scale distribution system.

Unless you are injecting a single type of reagent (e.g., lactate), you need to analyze for a surrogate to determine reagent distribution

## Typical surrogates include:

- TOC Total Organic Carbon
  - DOC Dissolved Organic Carbon
- Alkalinity
  - Acetate, Propionate
- Iron
  - Ferrous
  - ZVI
- Sulfate

## Why analyze for TOC?

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The total organic carbon (TOC) is a measure for the content of carbon dissolved and undissolved organic substances in water.

EPA suggests TOC greater than 20 mg/L is favorable for anaerobic dechlorination of CAHs

Organic carbon does not directly contribute to dechlorination, only the H<sub>2</sub>

However, TOC approximately correlates to the amount amount of molecular hydrogen (H<sub>2</sub>) available [compound specific]

TOC is an easy and cost effective measure of organic substrate and potential H<sub>2</sub> in water.

TOC used as a surrogate for determining organic substrate distribution and availability

# Organic Substrates Estimation – Total Organic Carbon (TOC)

## TOC fractions calculated for various organic substrates:

Sodium Lactate ( $C_3H_5NaO_3$ ) - Organic carbon fraction (C) = 0.32

Lactic Acid ( $C_3H_6O_3$ ) - Organic carbon fraction (C) = 0.40

Glycerol ( $C_3H_8O_3$ ) - Organic carbon fraction (C) = 0.39

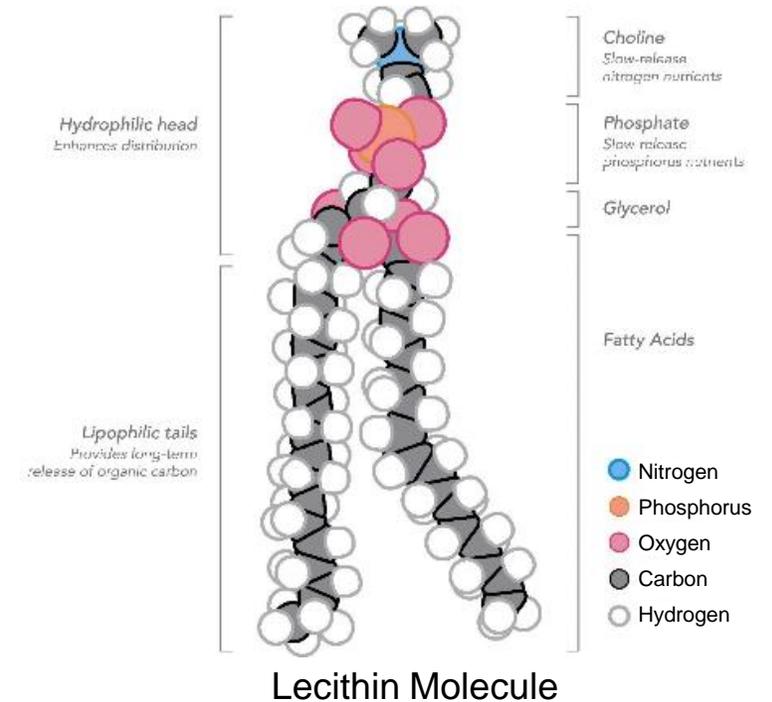
Lineolic Acid (Soy Oil) ( $C_{18}H_{32}O_2$ ) - Organic carbon fraction (C) = 0.77

## ELS concentrate is composed of lecithin

Lecithin -  $C_{42}H_{82}NO_8P$  – Organic carbon fraction (C) = 0.66

Lecithin minus nitrate & phosphate ( $C_{42}H_{82}O_1$ ) - Organic carbon fraction (C) = 0.84

Most organic substrates are blends of various organic compounds and usually have preservatives and/or surfactants at various ratios and water that alter the pure TOC fraction



# Dissolved oxygen (DO) and other field measured parameters

## The Dissolved Oxygen (DO) Problem

Often DO concentrations are higher than the solubility of oxygen in water.

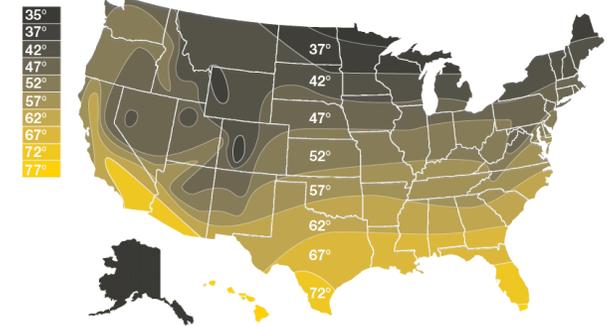
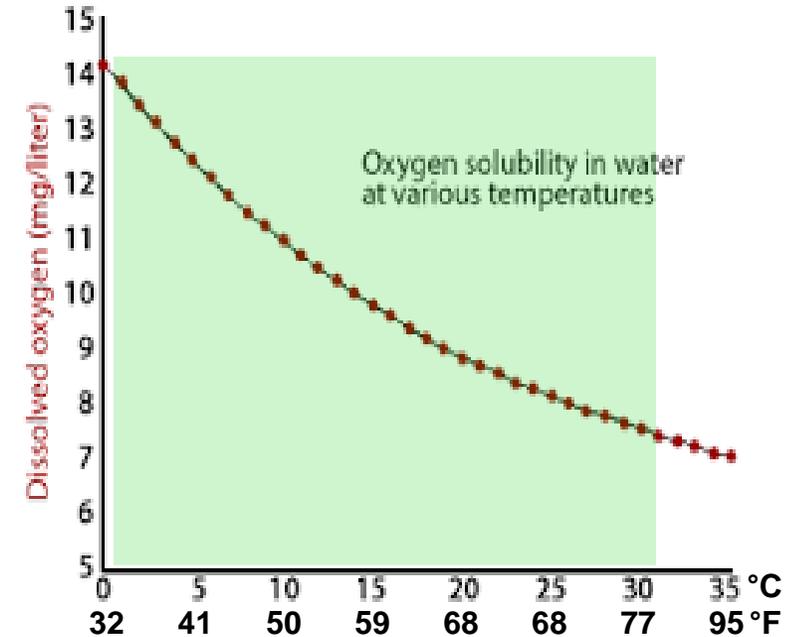
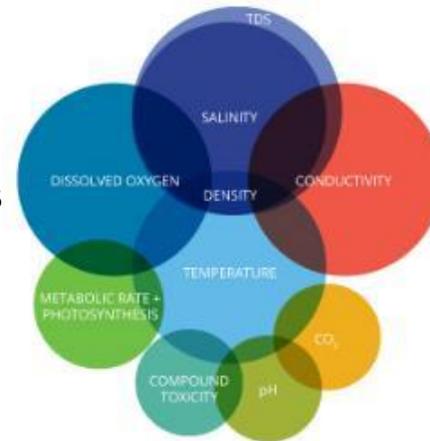
High DO concentrations should be a red flag for field personnel.

Check equipment or acknowledge outside the assumed range.

Some DO meters report % saturation as well as mg/L.

Temperature affects other water quality parameter.

- Metabolic rates and photosynthesis production
- Compound toxicity
- Dissolved oxygen and other dissolved gas concentrations
- Conductivity and salinity
- Oxidation reduction potential (ORP)
- pH
- Water Density



# Data Evaluation

# Convert CVOC lab data to molar concentrations

Regulatory standards are based on the mass concentration of a contaminant (e.g.,  $\mu\text{g/L}$ ,  $\text{mg/L}$ )

Reductive process change the mass of a molecule (contaminant), not the number molecules

(i.e., 1 mole of PCE  $\longrightarrow$  1 mole of TCE  $\longrightarrow$  1 mole of DCE  $\longrightarrow$  1 mole VC)

To evaluate the degradation process  
we want to count the molecules

To convert data to molar concentrations

Divide concentration by formula weight

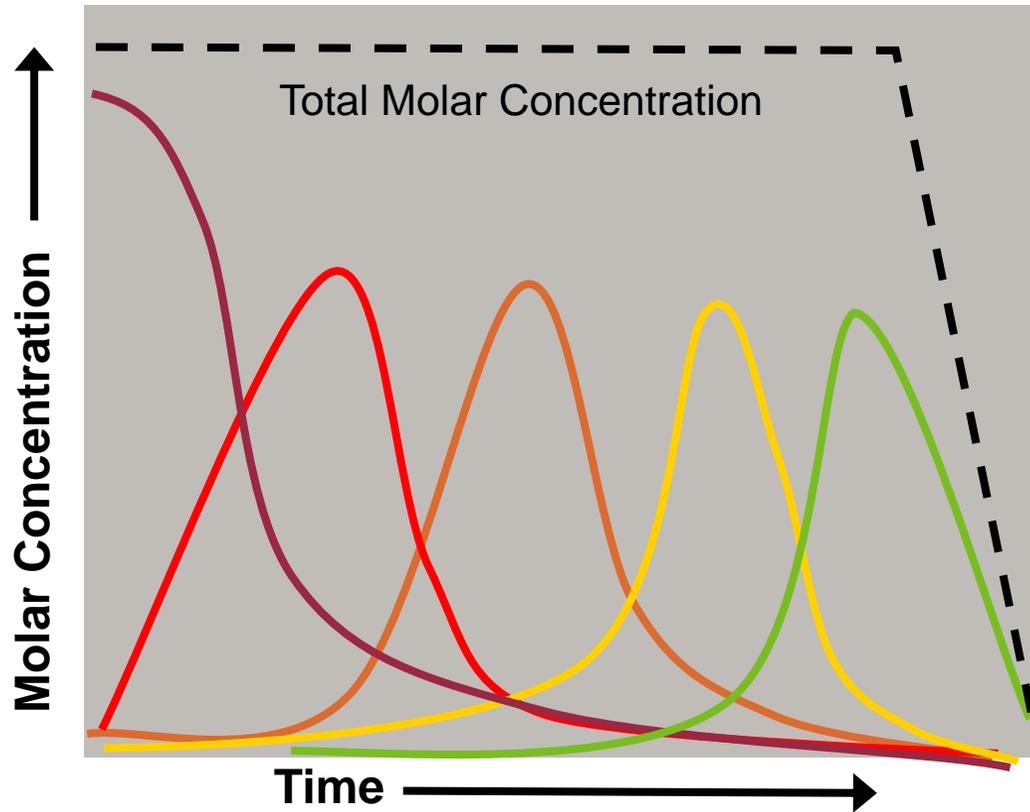
$\mu\text{g/L}/\text{FW} = \mu\text{mol/L}$ ,  $\text{mg/L}/\text{FW} = \text{mmol/L}$

Sum total molar concentrations

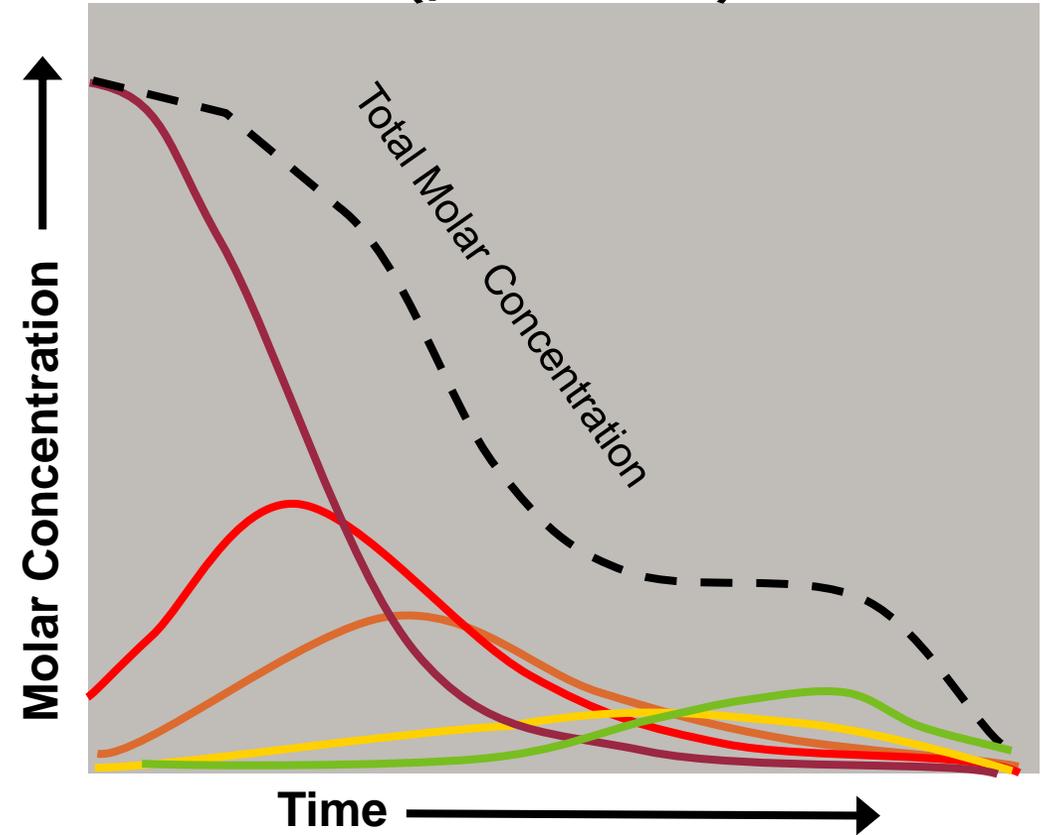
Compound	Formula	Formula Weight	Total Reduction in Weight (%)
Tetrachloroethene	$\text{C}_2\text{Cl}_4$	165.8	0%
Trichloroethene	$\text{C}_2\text{Cl}_3\text{H}$	131.8	21%
Dichloroethene	$\text{C}_2\text{Cl}_2\text{H}_2$	96.9	42%
Vinyl Chloride	$\text{C}_2\text{ClH}_3$	62.5	62%
Ethene	$\text{C}_2\text{H}_4$	28.0	83%
Ethane	$\text{C}_2\text{H}_6$	30.1	82%
Trichloroethane	$\text{C}_2\text{Cl}_3\text{H}_3$	133.4	0%
Dichloroethane	$\text{C}_2\text{Cl}_2\text{H}_4$	98.9	26%
Chloroethane	$\text{C}_2\text{ClH}_5$	64.5	52%
Ethane	$\text{C}_2\text{H}_6$	30.1	77%

# Expected Degradation Trends

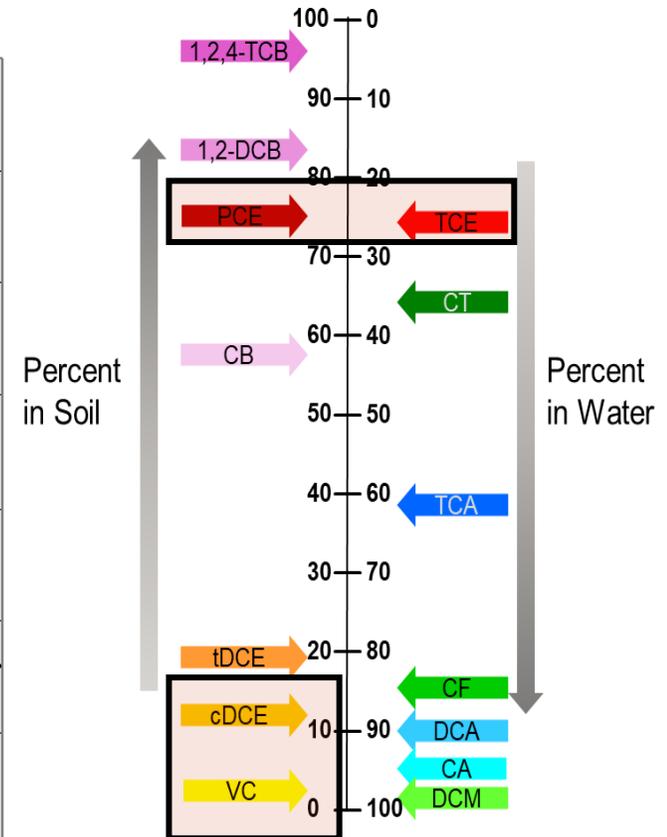
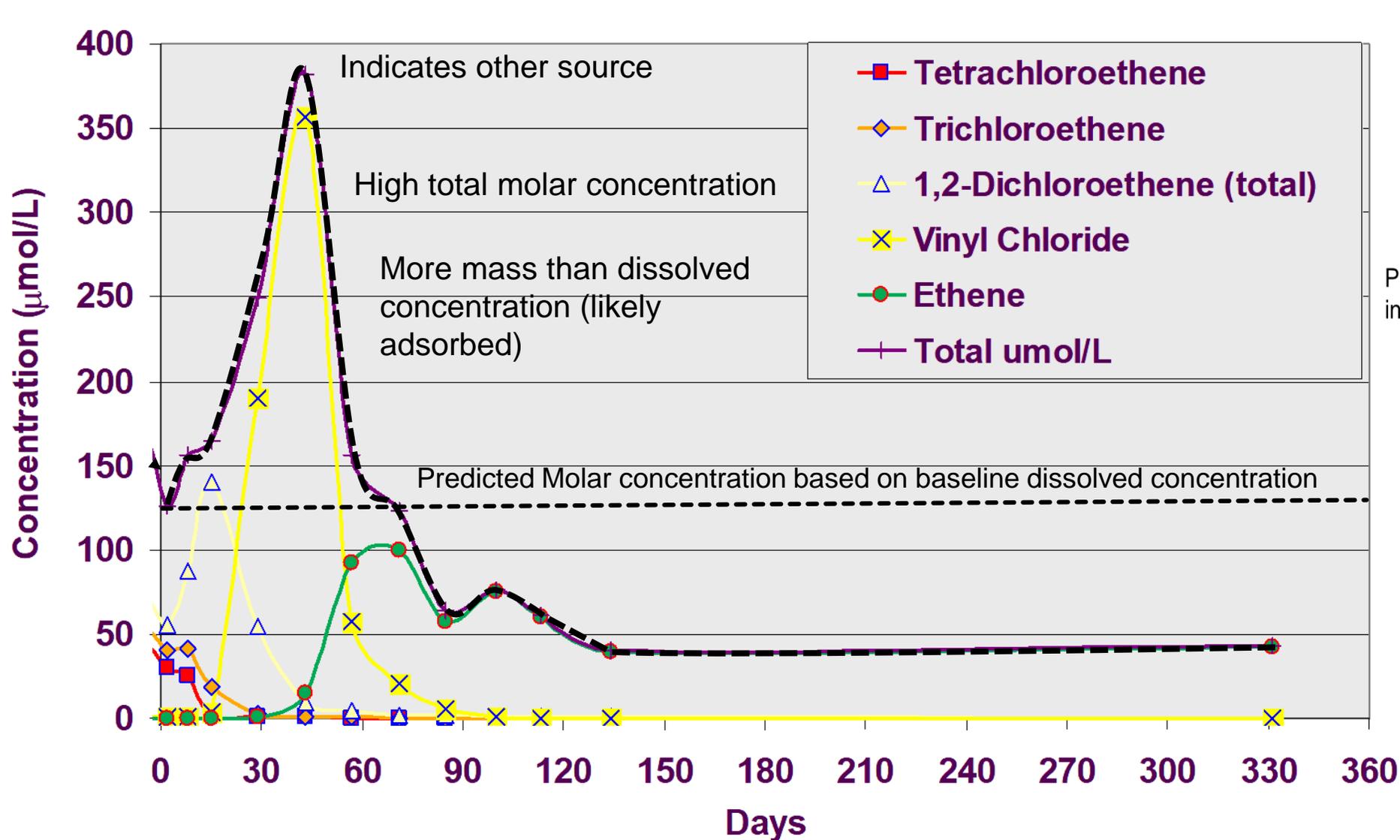
## Biological Degradation (Chlororespiration)



## Abiotic / Biogeochemical Degradation ( $\beta$ elimination)

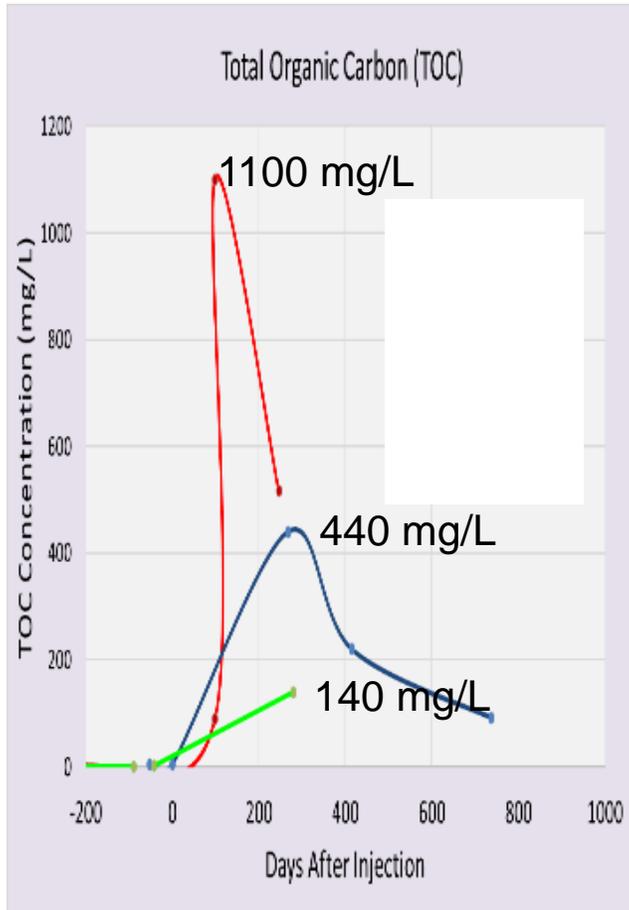


# Increased concentration following treatment

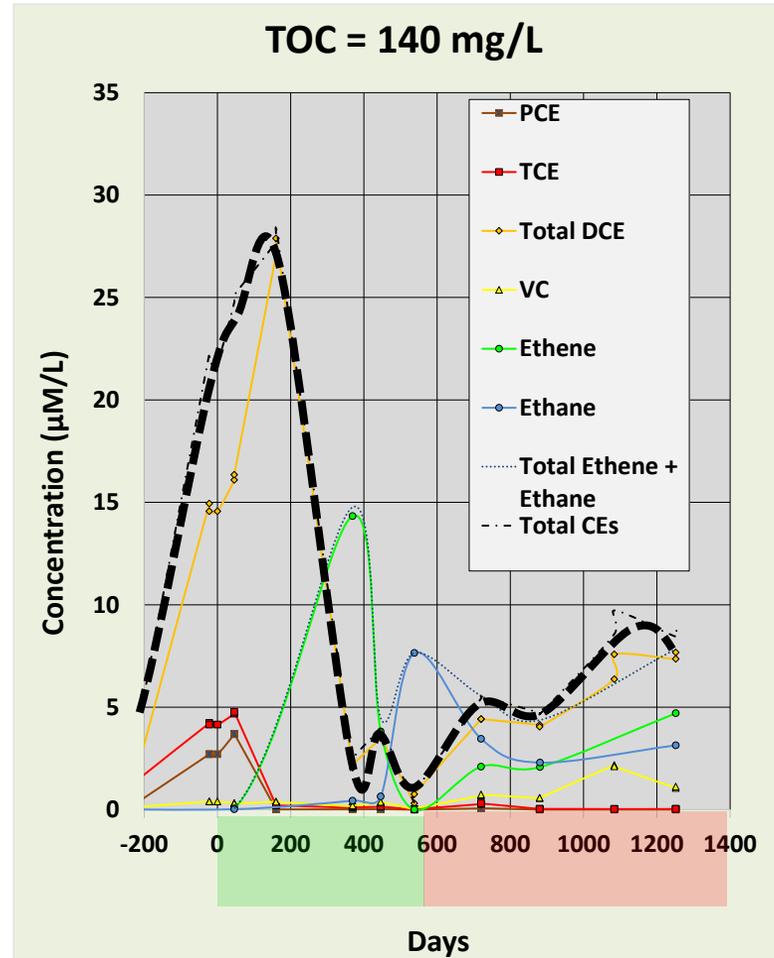


# Degradation Extent & Longevity Correlates with TOC Concentration

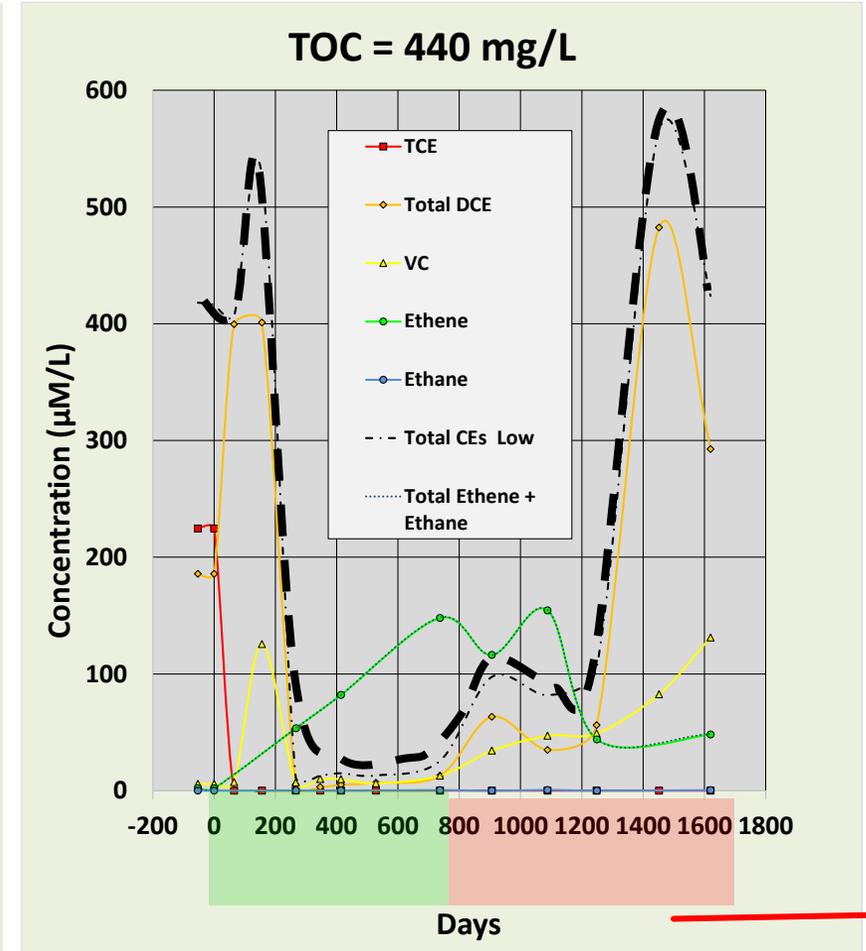
## GEOFORM<sup>®</sup> Soluble Application



Degradation  
Rebound



~550 days for complete dechlorination  
~Rebound begins ~ shortly thereafter



~290 days for complete dechlorination  
Dechlorination maintained for ~ 750 days  
Rebound Day ~750

# Degradation Extent & Longevity Correlates with TOC Concentration

## GEOFORM® Soluble Application

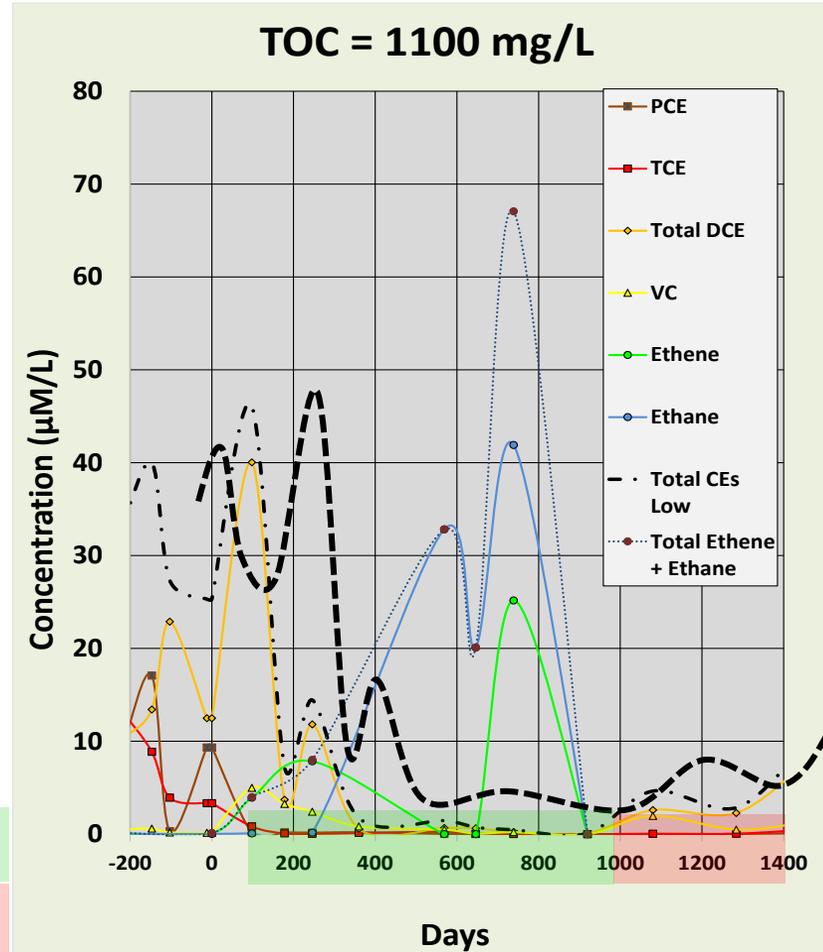
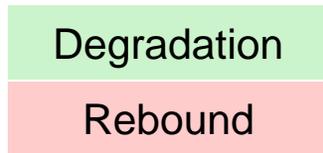
TOC changes over time due to:

Migration, biologic consumption,  
Dilution, dispersion, adsorption

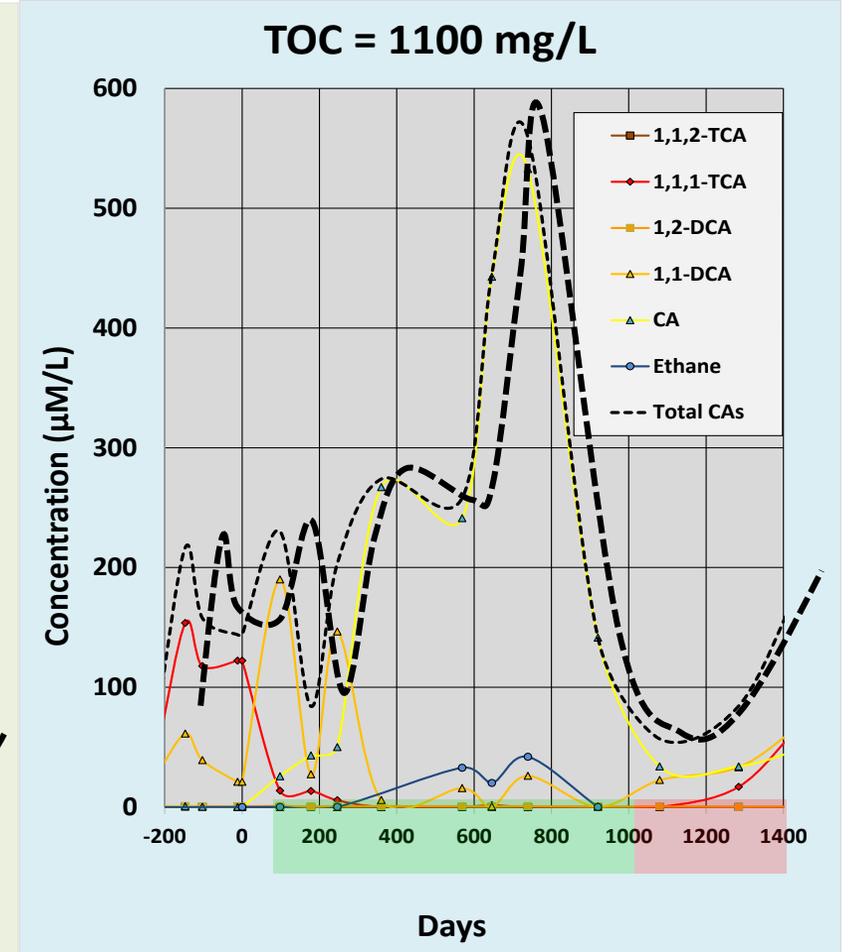
CEs inhibit CA reduction?

High TOC/reagent concentrations:

- Increase degradation rates
- Increase degradation time



Dechlorination of CEs ~ Day 350  
Rebound ~ Day 1000



CA reduction occurs after CE  
CA reduction nearly complete ~ day 1100

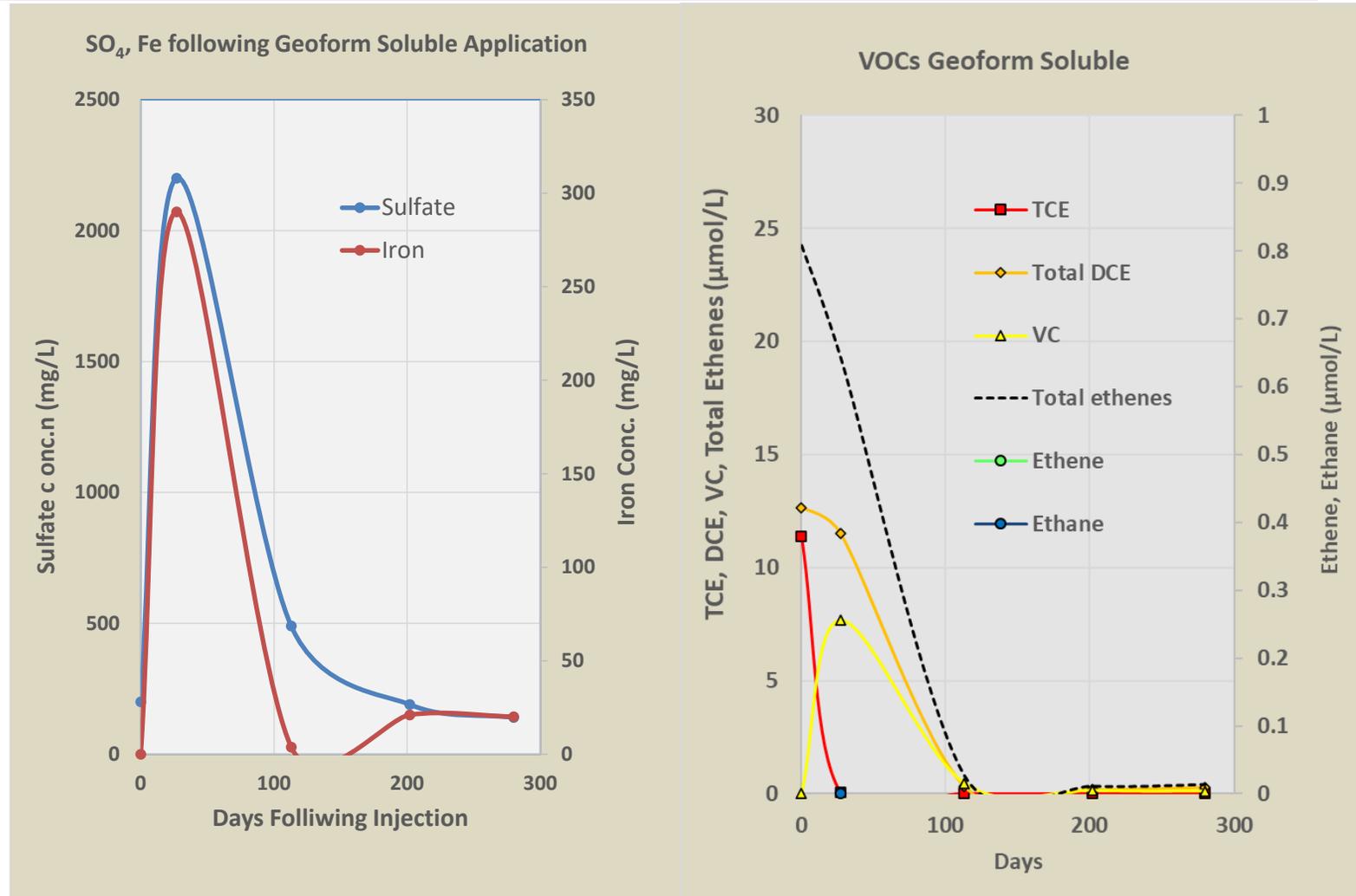
# Confirming Reagent Distribution (no TOC Data)

GEOFORM® Soluble Applied

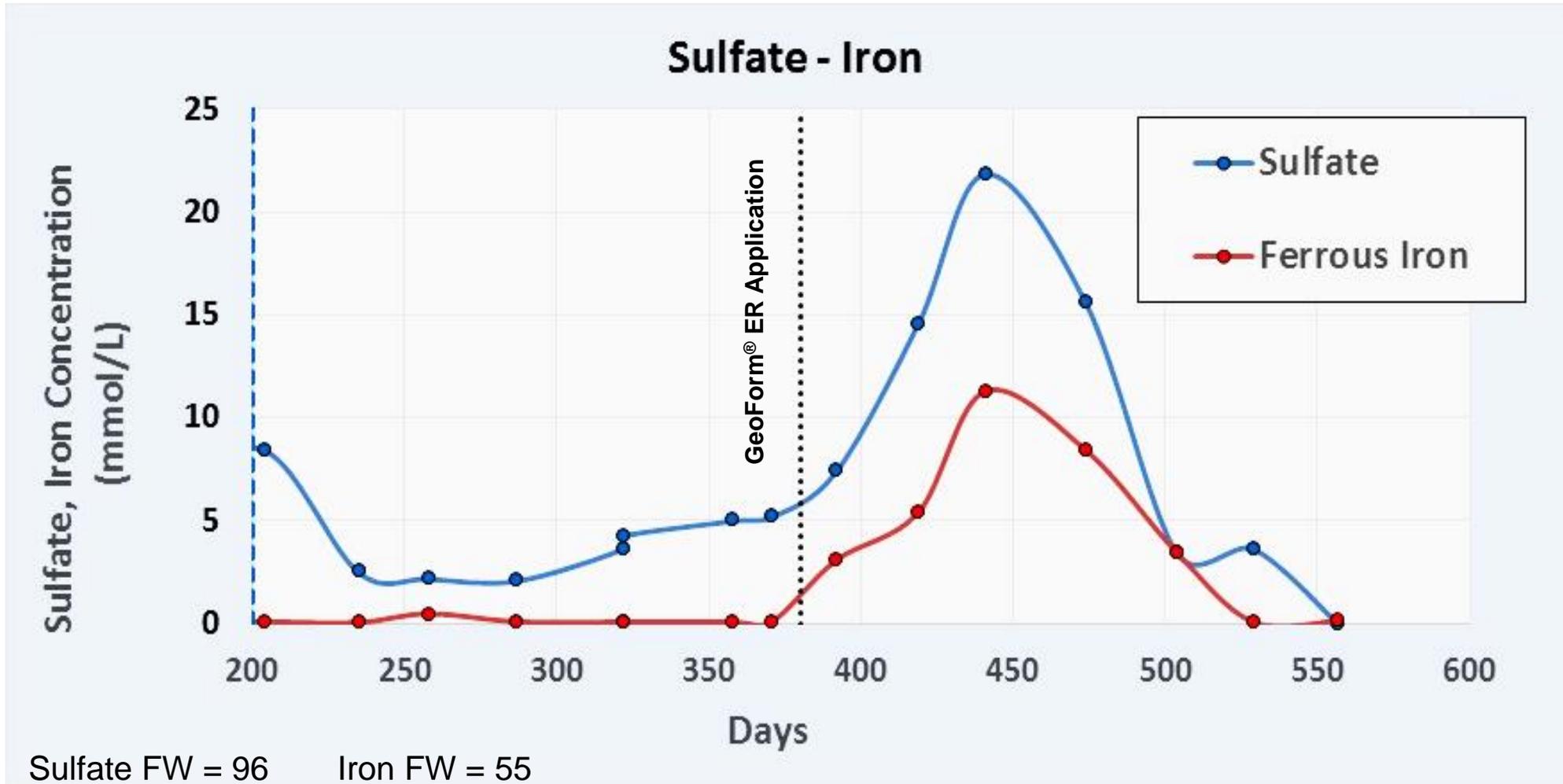
TOC not collected

Fe and  $\text{SO}_4$  used as surrogate to confirm reagent distribution

Data indicate both biological and abiotic (biogeochemical degradation)



# Confirming Reagent Distribution GEOFORM<sup>®</sup> ER

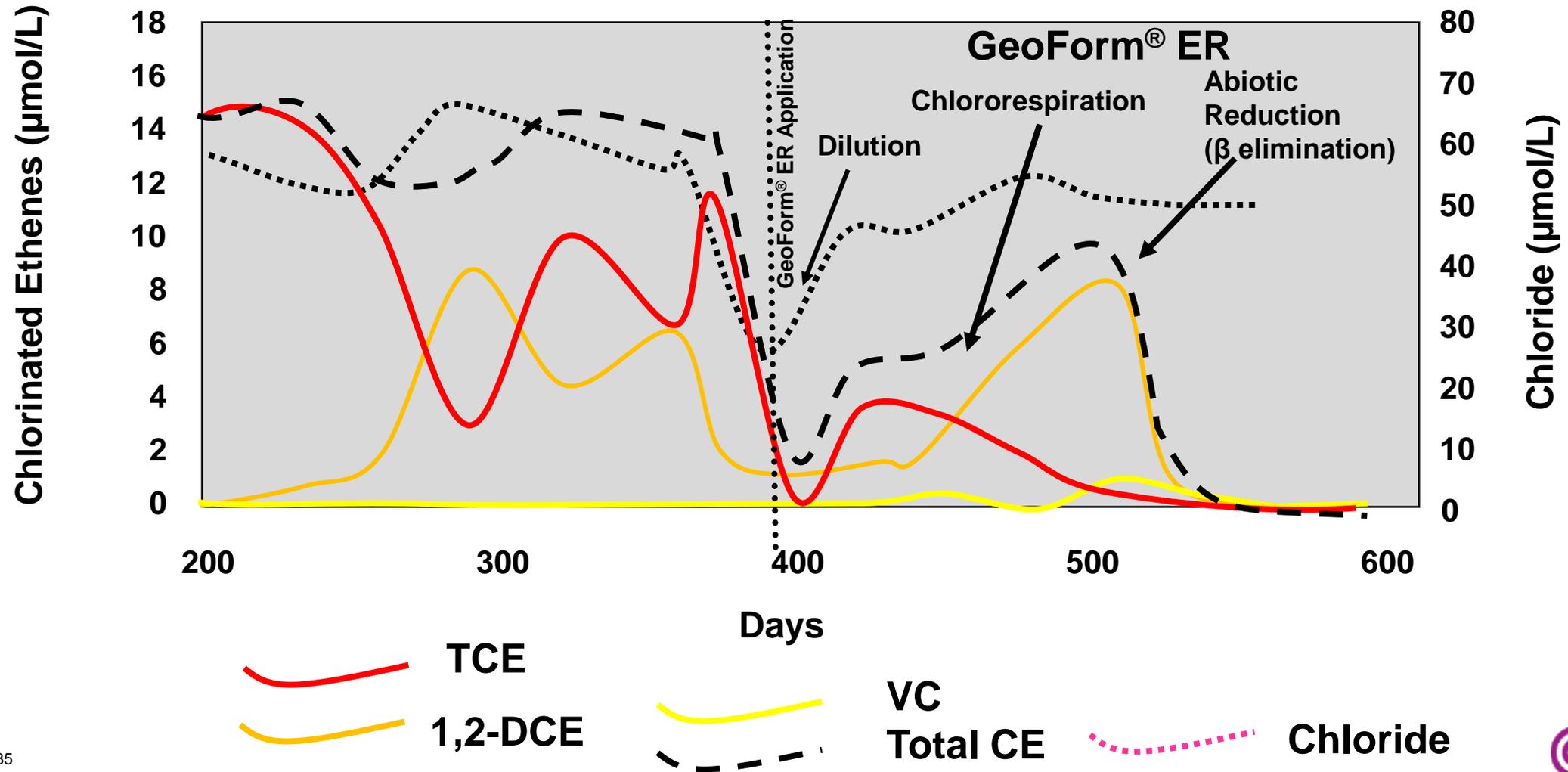


Sulfate and Iron Confirm Reagent distribution

GEOFORM<sup>®</sup> Extended Release

# Not All Contaminant Reduction is Degradation

## Chlorinated Ethenes



# Summary

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- Reductive remediation is not in the research stage anymore
- Field test are more informative and representative than bench tests
- Planning project is key to a successful and efficient pilot test
- Make sure you have more than enough reagent necessary to degrade all contaminants
- Need to have monitoring location in at least the area of highest reagent concentration.
- Expect some rebound during pilot tests
- TOC good surrogate for organic reagents (ELS, Geoform Soluble, EHC-L)
- Fe, SO<sub>4</sub>, good surrogates for biogeochemical reagents (e.g., Geoform<sup>®</sup> ER & Geoform<sup>®</sup> Soluble)

# Questions?

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