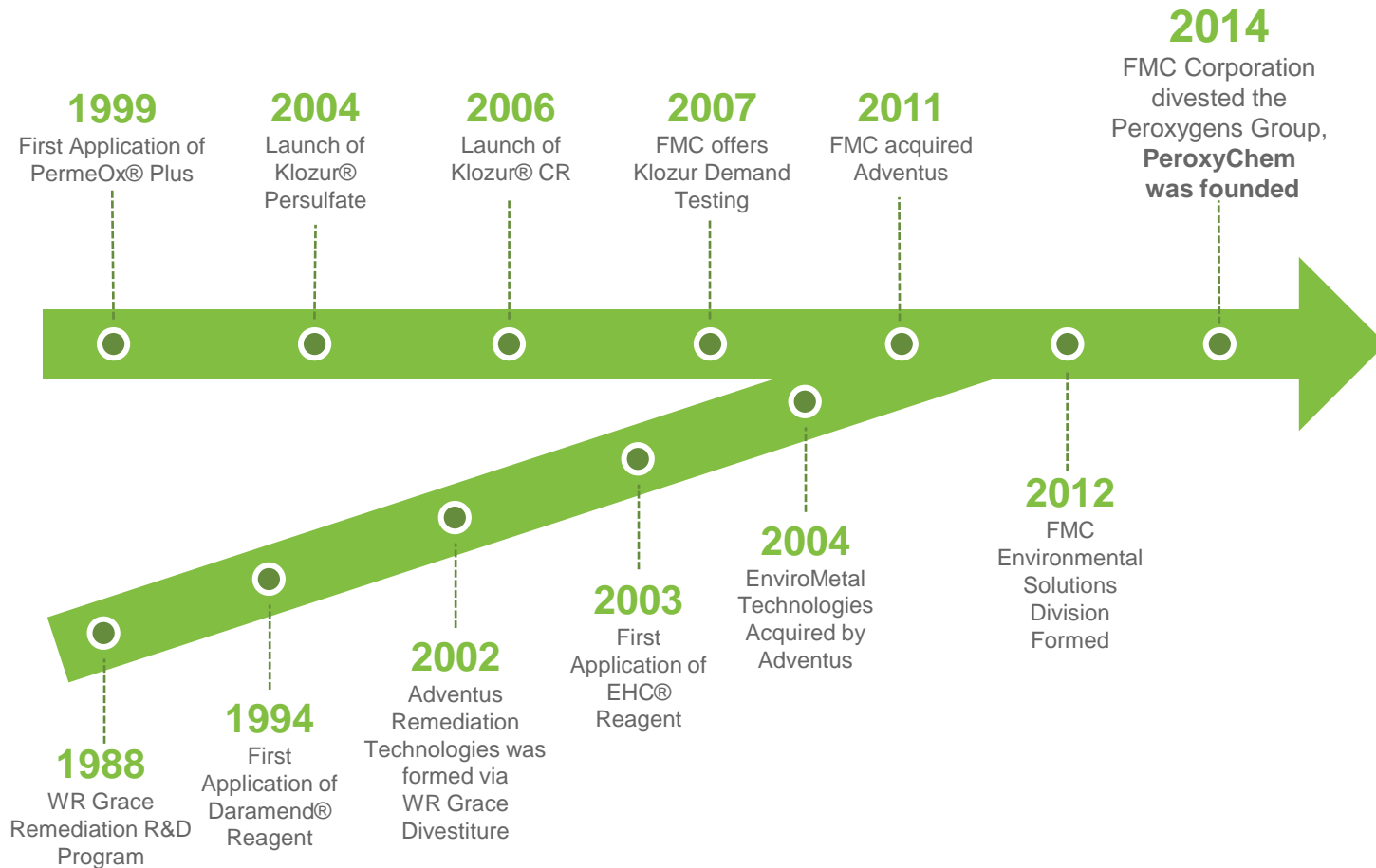


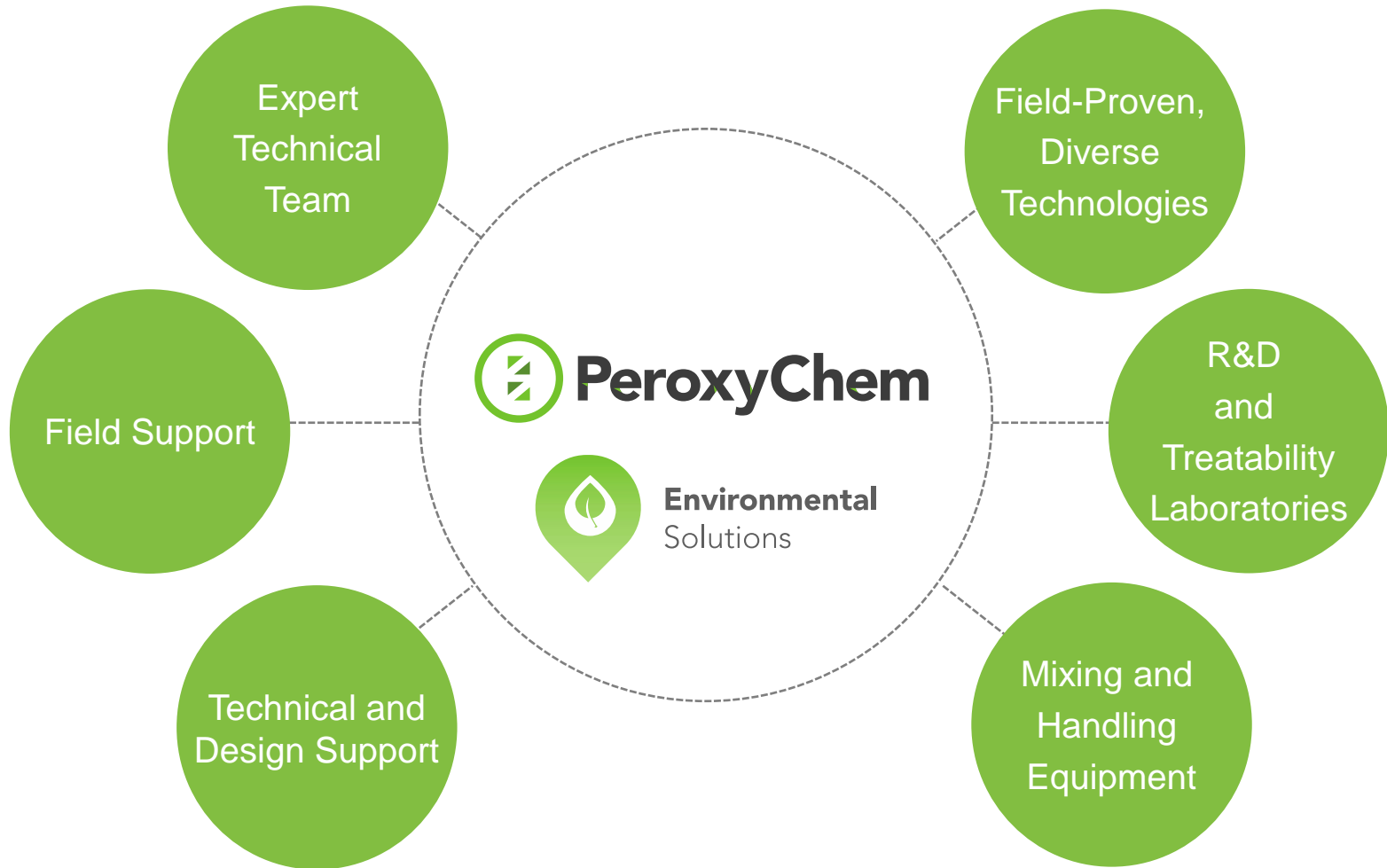


Strategies and Approaches for Employing Enhanced Reductive Dechlorination and *In Situ* Chemical Reduction at Challenging Sites

Dan Leigh P.G., CH.G.
September 24, 2014

New Name. Decades of Experience.





Field-Proven Portfolio of Remediation Technologies Based on Sound Science

In Situ Chemical Oxidation

1. Klozur® persulfate
2. Klozur® CR

In Situ Chemical Reduction

3. EHC®
4. EHC® Liquid
5. Daramend®

Aerobic Bioremediation

6. Terramend®
7. PermeOx® Ultra

Immobilization/Stabilization

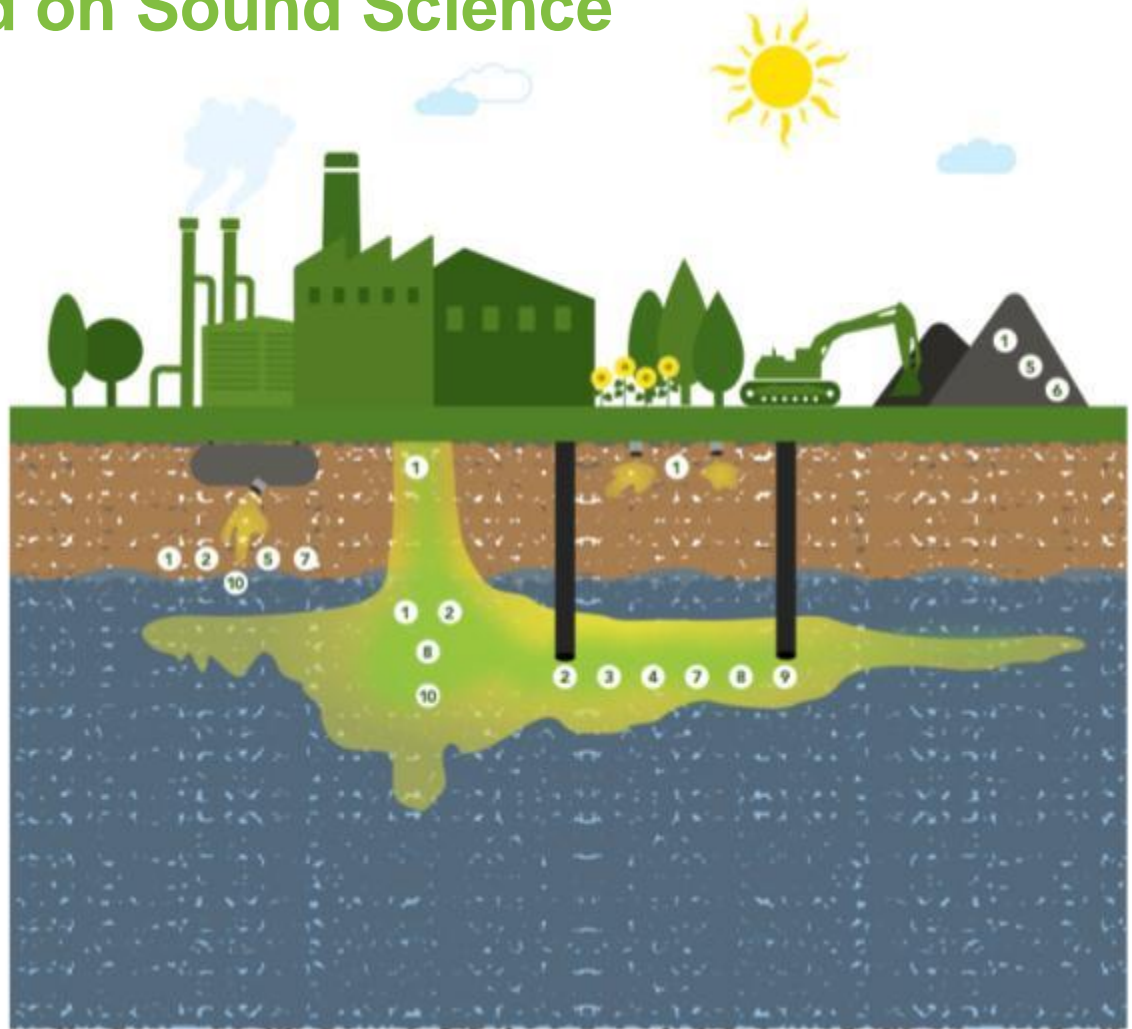
8. EHC® Metals and MetaFix™

Enhanced Reductive Dechlorination

9. ELS™

NAPL Stabilization/Mass Flux Reduction

10. ISGS™



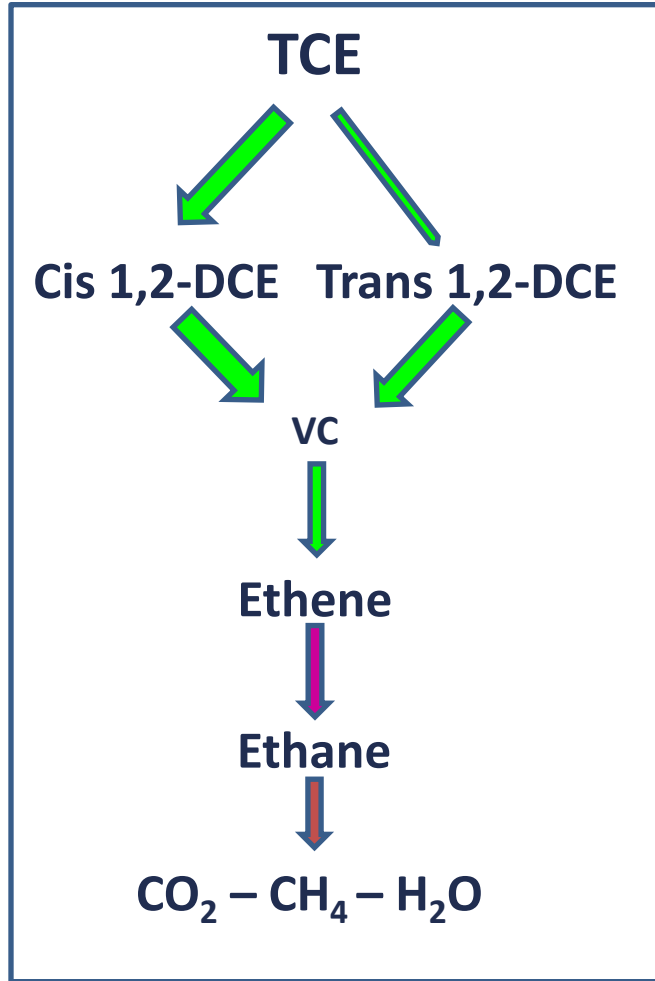
Purpose of this presentation:

- Present Biological and In Situ Chemical Reduction Processes
- Present field comparison of Biotic approach (ERD) to ISCR Approach
- Demonstrate how ISCR enhances biological processes in high sulfate aquifers.

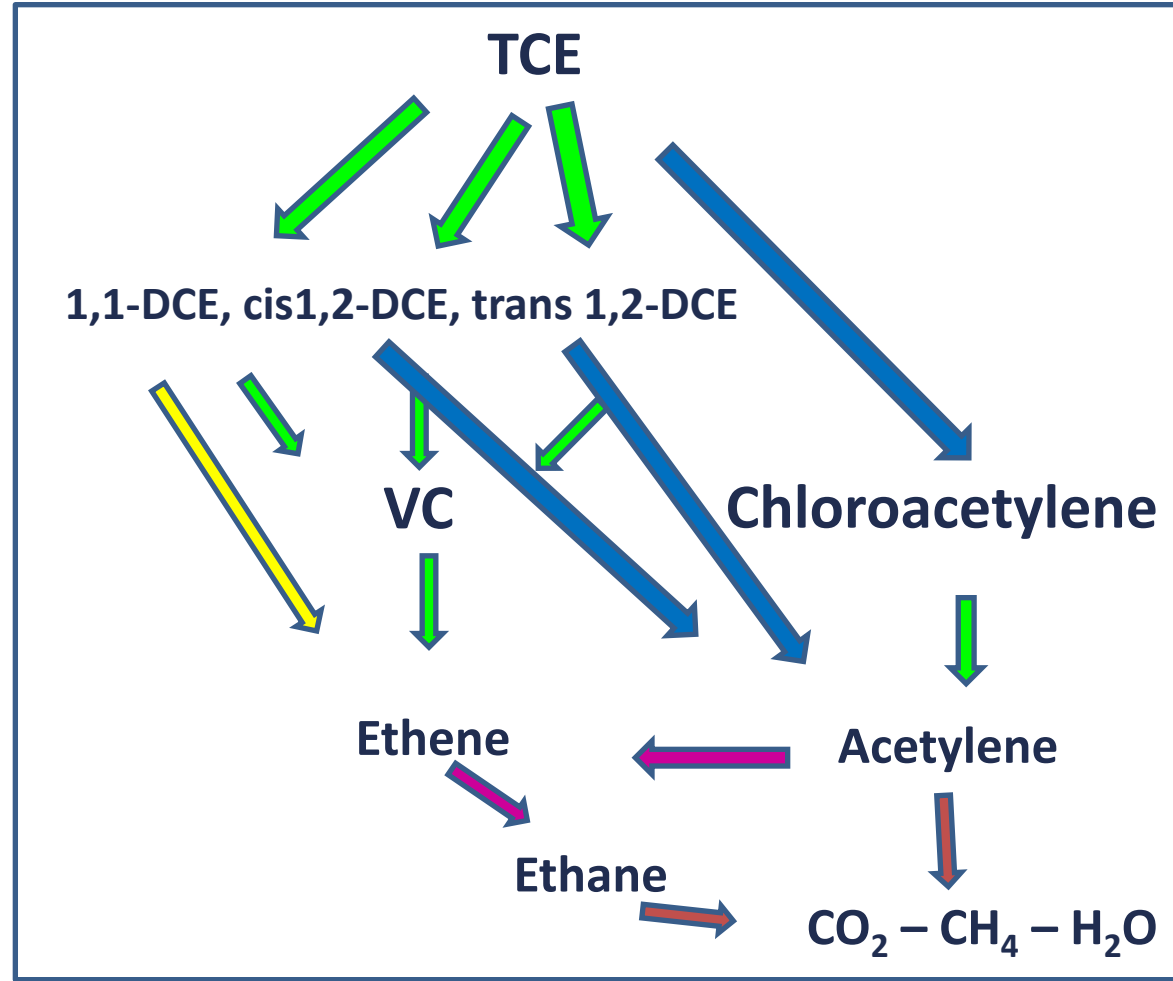
ISCR is defined as “a process that combines biotic and abiotic reactions to treat contaminants while creating reducing conditions”



Process	Amendments
Enhanced Reductive Dechlorination (Biotic Only)	Organic carbon substrates (eg: mulch , cheese whey, vegetable oil, ELS etc...) + Bacteria
<i>In Situ</i> Chemical Reduction	Organic carbon substrates + ZVI (eg: EHC [®] , EHC [®] -Liquid, ELS + ZVI etc..) +/- Bacteria



Biotic



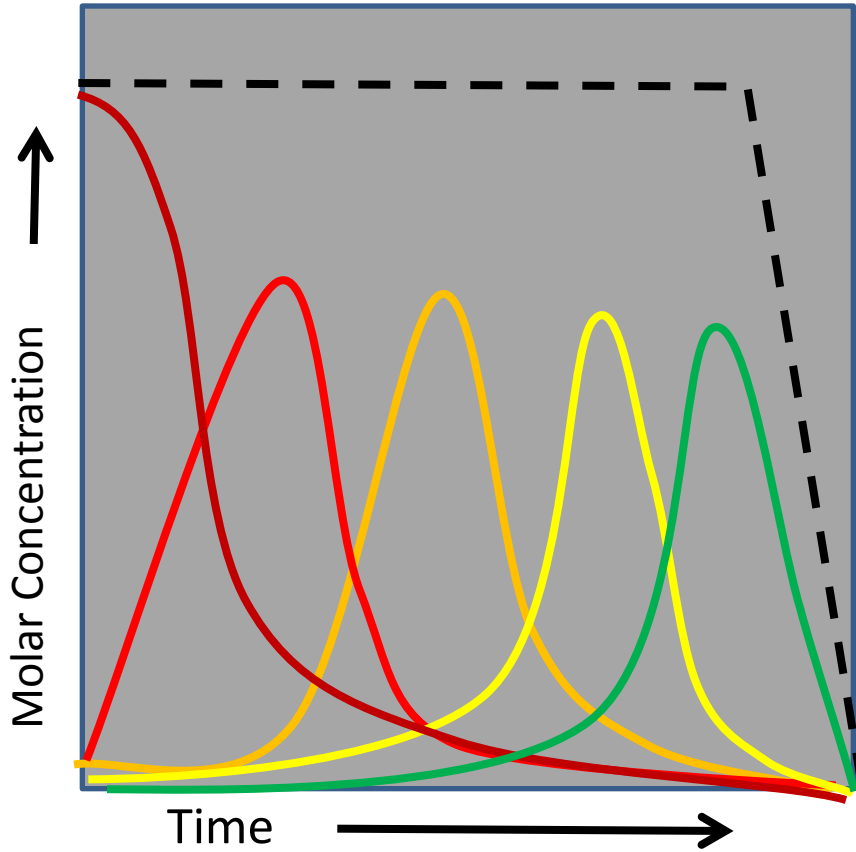
Abiotic



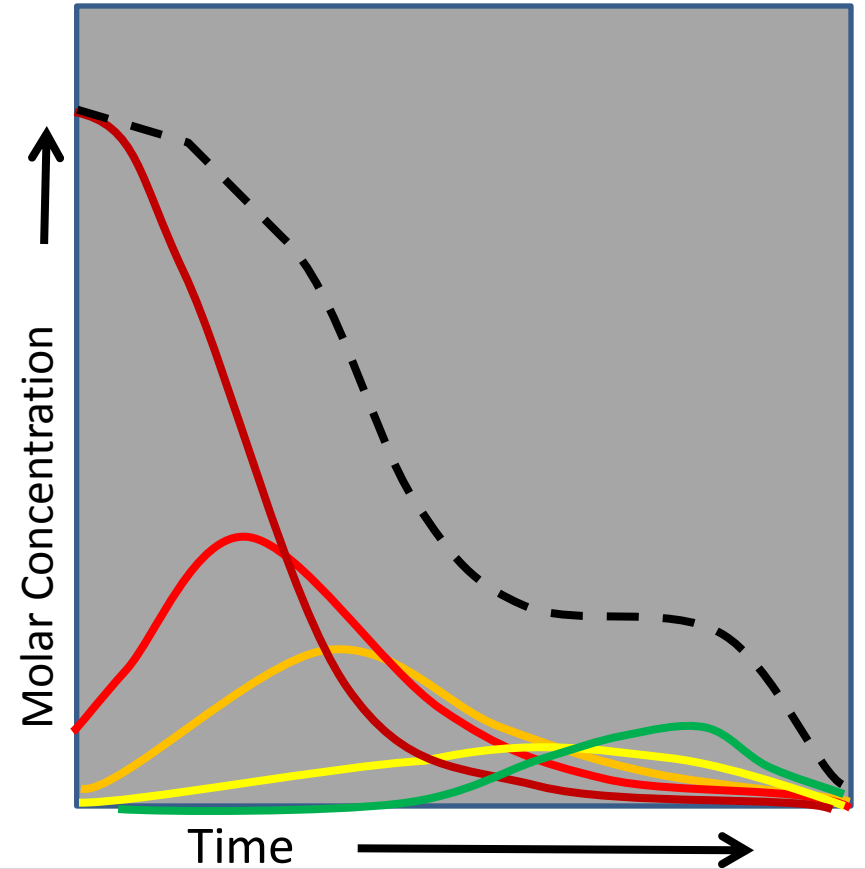
 α-elimination
 β-elimination

 Hydrogenolysis
 Hydrogenation

Biological Degradation (Reductive Dechlorination)



Abiotic Degradation



- PCE
- TCE
- DCE
- VC
- Ethene
- - - Total Molar Concentration

Concord Naval Weapons Facility IR Site 29



- **TCE plume is >700 feet long and extends up to 95 feet bgs**
- **Aquifer consists of interbedded silts, sands and clays.**
- **Max TCE concentration about 6 mg/L. Very little 1,2-DCE. No VC**
- **Aquifer is highly aerobic (~ 4 to 7 mg/L DO)**
- **Dhc not present**

Navy wanted most aggressive approach possible to achieve the remedial goals in the shortest amount of time.

- Navy used Performance Based Contract.
- Payment based on achieving remedial goals within specified time.

Navy's /CB&I selected approach - ISCR:

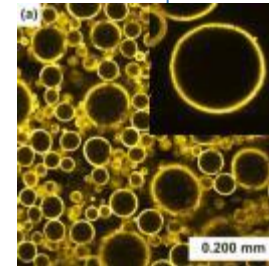
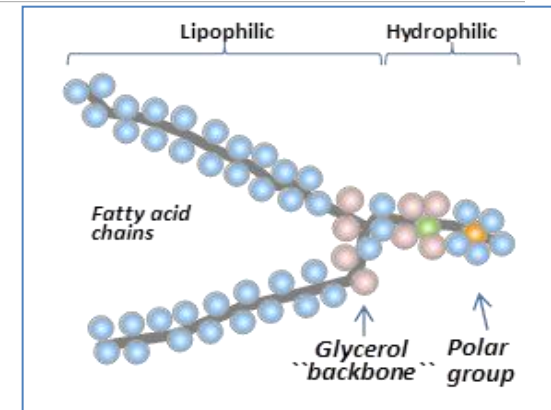
- **Maximize substrate longevity and distribution using Emulsified Lecithin Substrate**
- **Enhance biotic degradation with abiotic processes using Zero Valent Iron**
- **Apply VC respiring culture (SDC-9™) to treat residual VC.**
- **Maximize distribution by fracturing and high pressure / flow substrate injection**

Composition:

- Food-grade lecithin,
- Natural occurring substance
- Mixture of choline, fatty acids, glycerol, glycolipids, triglycerides, & phospholipids , and can also contain sugars.
- Polysaccharides and sugars to support rapid creation of reducing conditions
- Phospholipids for long-term release of organic carbohydrate
- Easy to use:
 - Stable emulsion



- Slow release nutrients:
- Provides both organic nitrogen and phosphorus
- Long lasting:
 - Extended release profile of 1 to 3 years
- Good distribution:
 - Hydrophilic for enhanced distribution
 - Small droplet size (60% <1µm and 85% <2µm)
- Efficient source of hydrogen:
 - High yield of H₂ produced/gram substrate



Product	Product Concentration (%)	Theoretical Hydrogen yield * (g H ₂ /g substrate, estimate, as delivered)
ELS™ Concentrate	100	0.324
Emulsified Vegetable Oil	100	0.359
HRC®	100	0.141
Sodium Lactate Solution	100	0.075



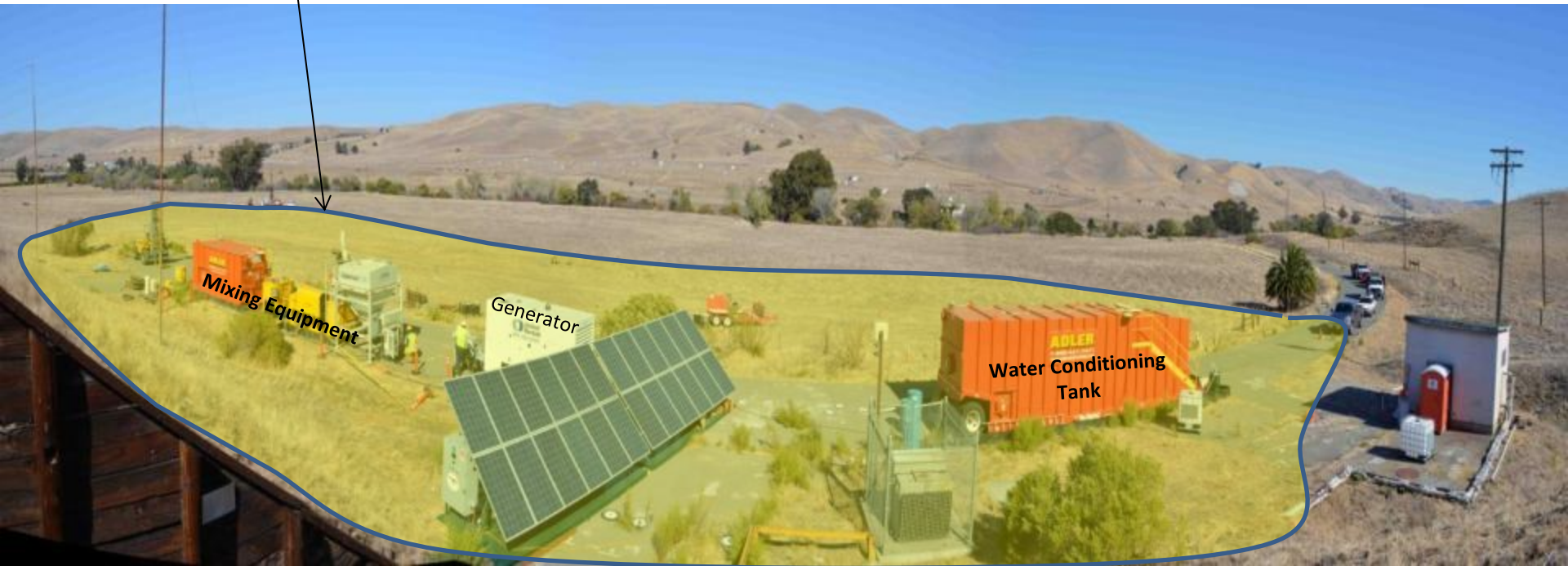
ZVI added to:

- Maintain pH in range favorable for ERD
- Bypass generation of toxic daughter products
- Reduction of daughter products more rapidly achieves goals
- Provide long term process for continued dechlorination.



Concord Naval Weapons Station IR Site 29

TCE Plume



Two Pilot Tests Conducted

Biotic Only – (2011 – 2012)

In Situ Chemical Reduction (ISCR) – (2013 – 2014)

Biotic Only (ERD) Approach:

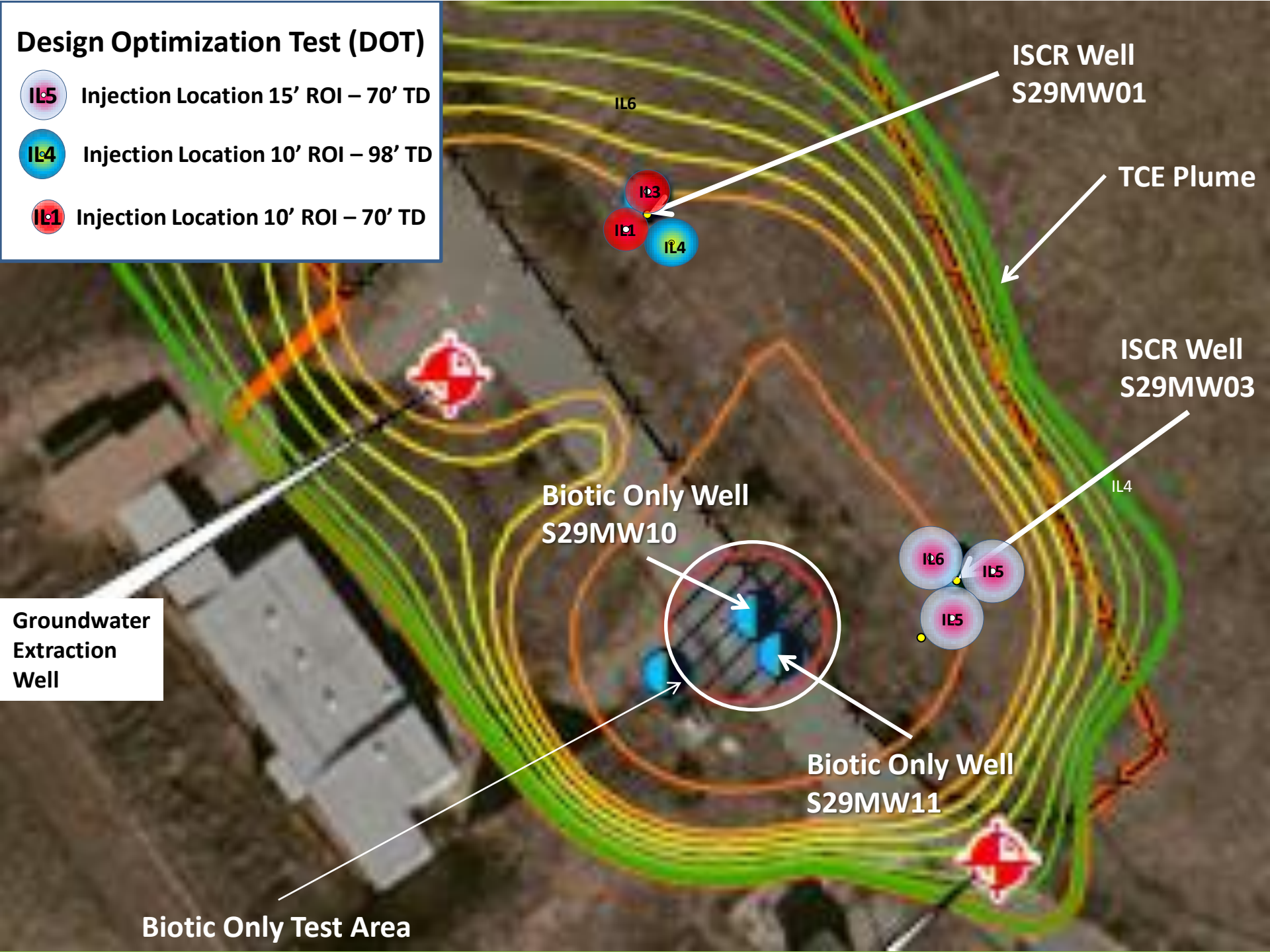
- **Direct push, high pressure injection – 6 foot radius**
- **Injection water preconditioned with sodium lactate**
- **Emulsified vegetable oil ~6 grams/Liter, (buffered)**
- **Bioaugmentation (SDC-9™)**
- **H₂ added to one well (S29MW10)**

In Situ Chemical Reduction (ISCR) Approach:

- **Direct push, fracking and high pressure injection - 10 ' & 15 feet Radius**
- **Injection water preconditioned with sodium lactate**
- **Emulsified Lecithin Substrate (ELS) ~2 grams/Liter**
- **Bioaugmentation (SDC-9™)**
- **Zero Valent Iron (ZVI) suspended in guar**

Design Optimization Test (DOT)

- IL5** Injection Location 15' ROI – 70' TD
- IL4** Injection Location 10' ROI – 98' TD
- IL1** Injection Location 10' ROI – 70' TD



ISCR Well
S29MW01

TCE Plume

ISCR Well
S29MW03

Biotic Only Well
S29MW10

Biotic Only Well
S29MW11

Groundwater
Extraction
Well

Biotic Only Test Area



ELS 25% Emulsion



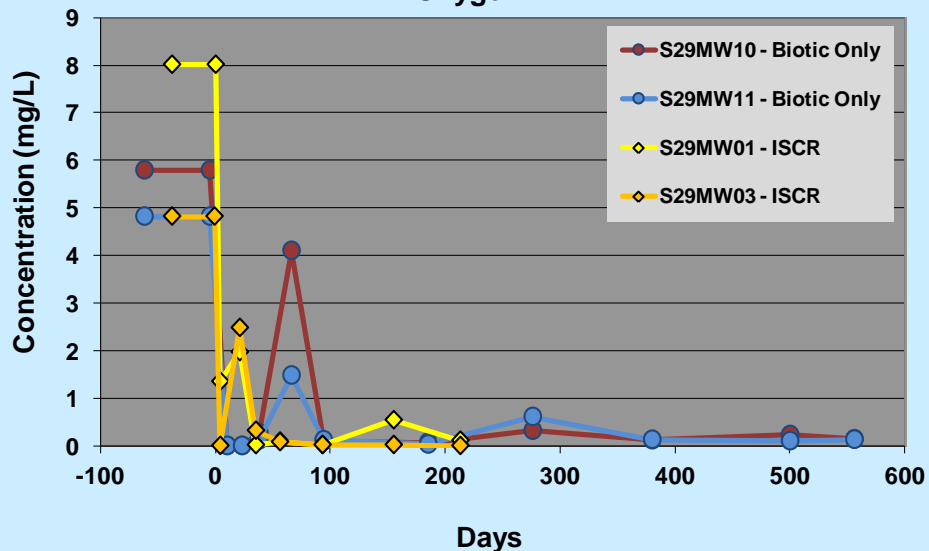




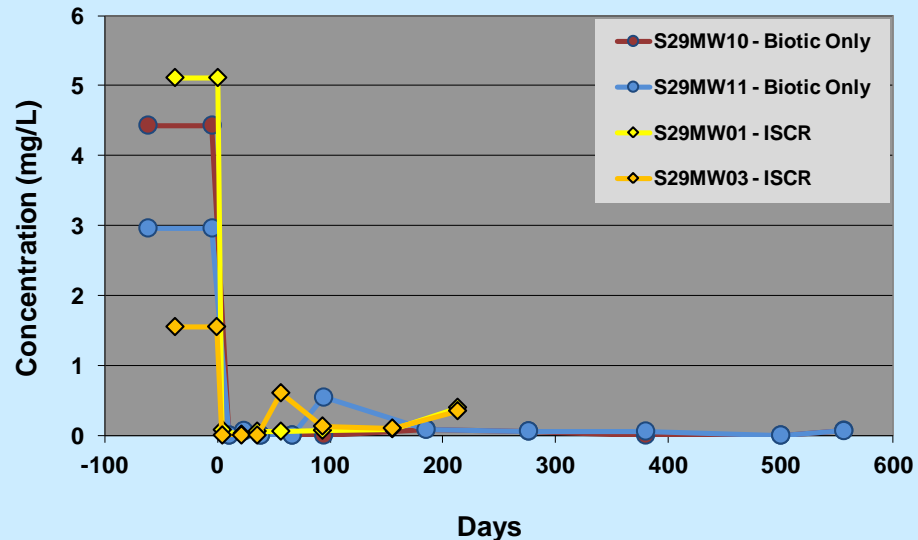




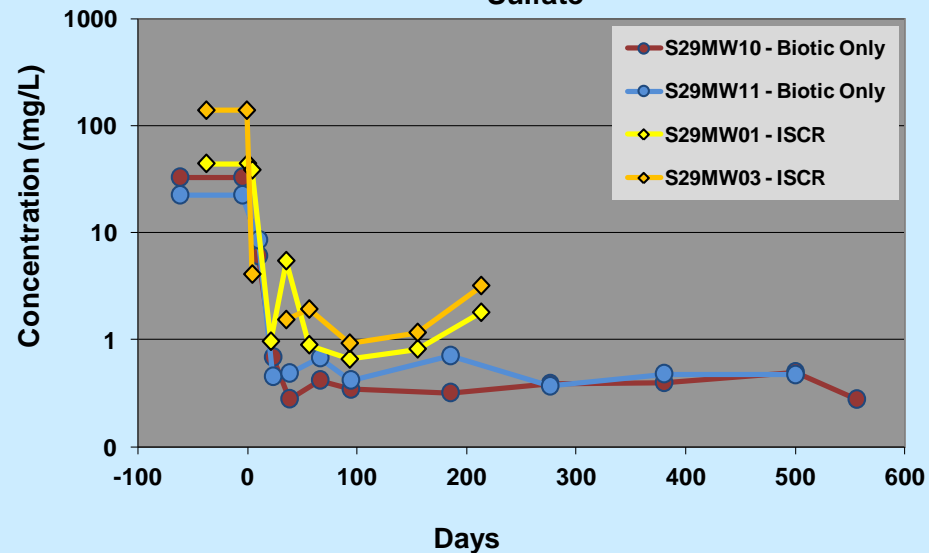
ISCR vs Biotic Only Treatment Comparison
Oxygen



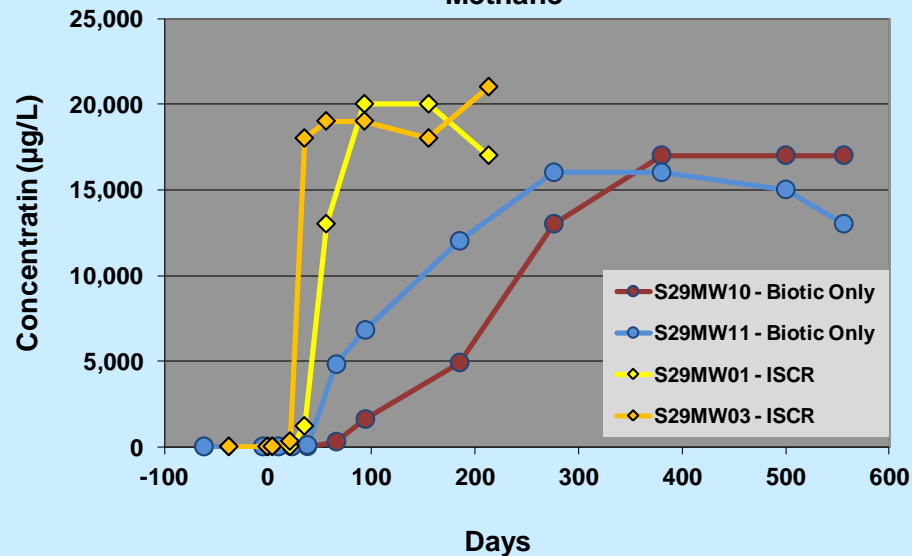
ISCR vs Biotic Only Treatment Comparison
Nitrate



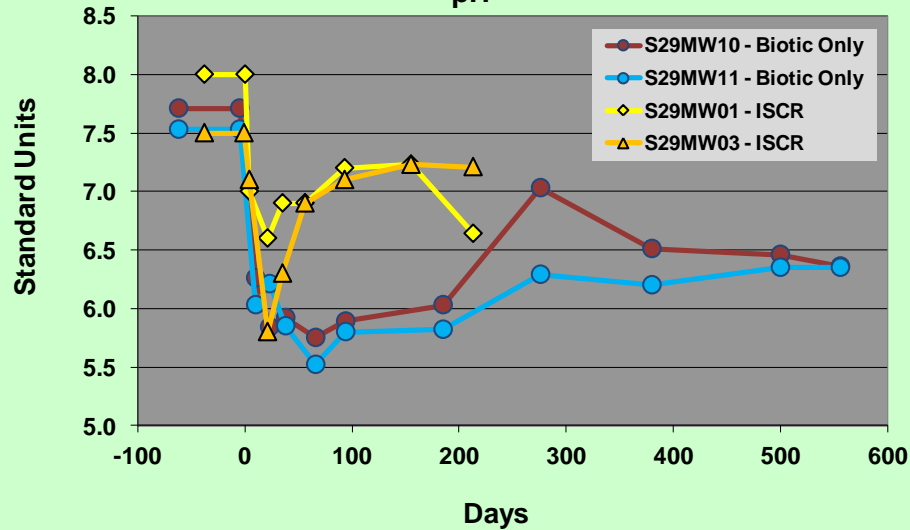
ISCR vs Biotic Only Treatment Comparison
Sulfate



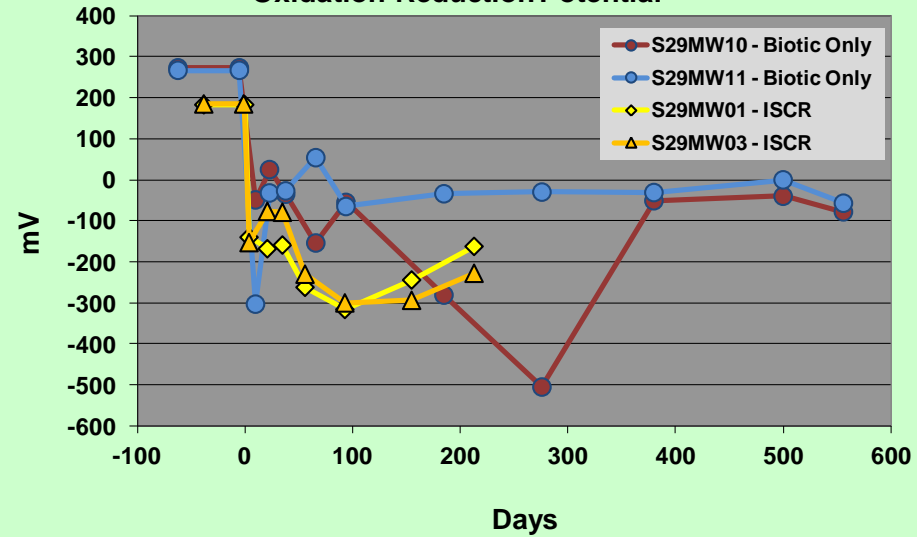
ISCR vs Biotic Only Treatment Comparison
Methane



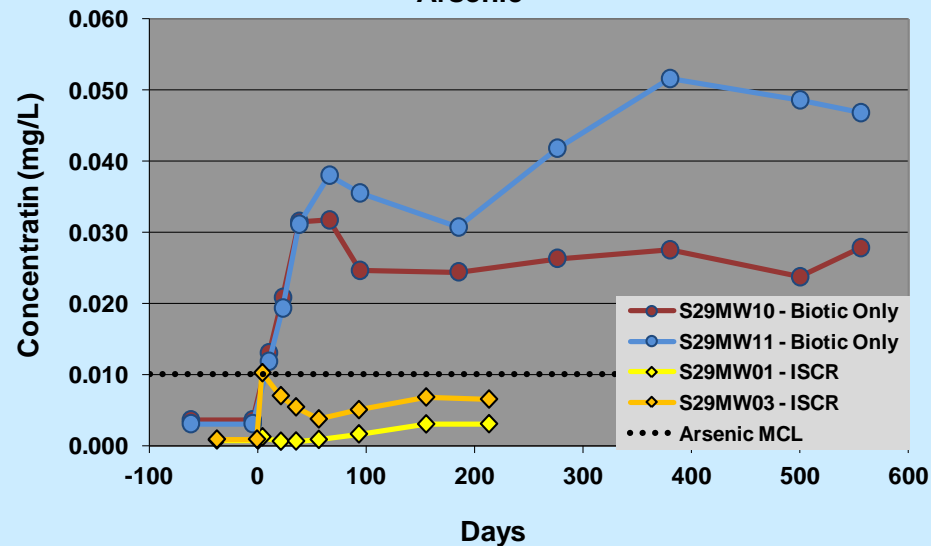
ISCR vs Biotic Only Treatment Comparison
pH



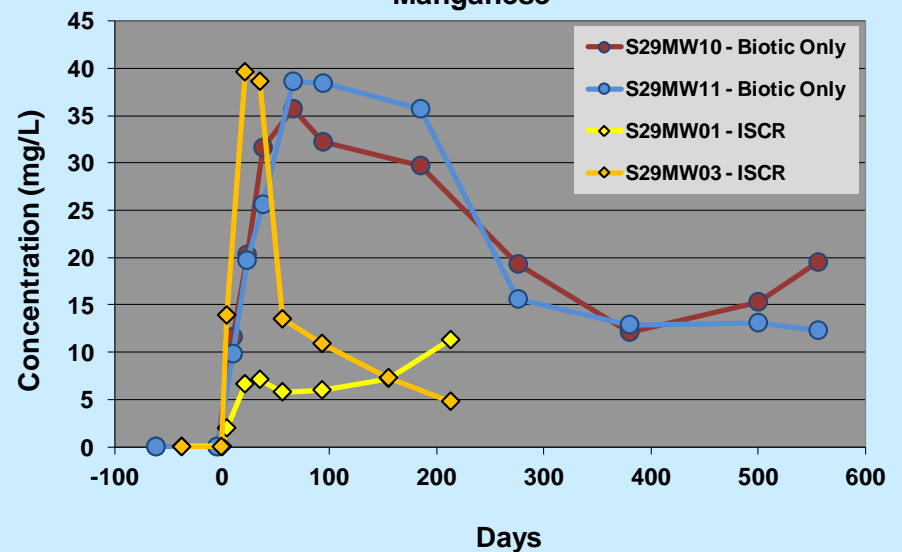
ISCR vs Biotic Only Treatment Comparison
Oxidation-Reduction Potential



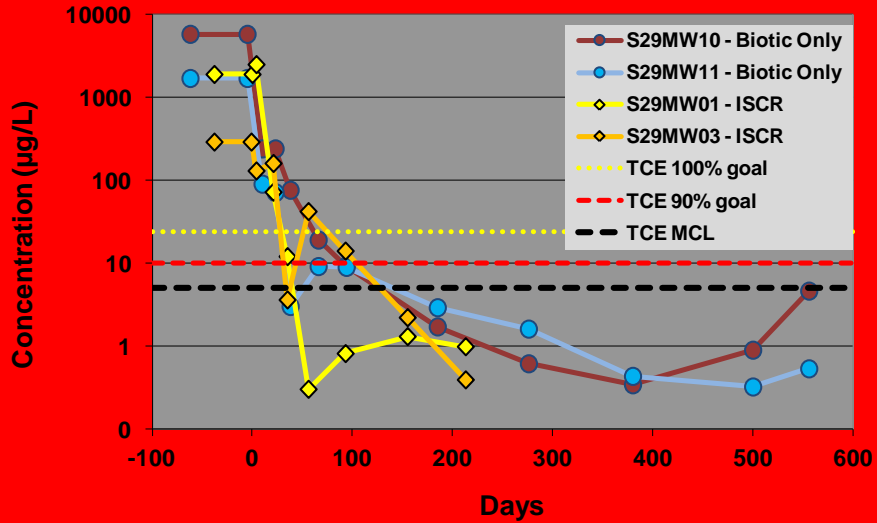
ISCR vs Biotic Only Treatment Comparison
Arsenic



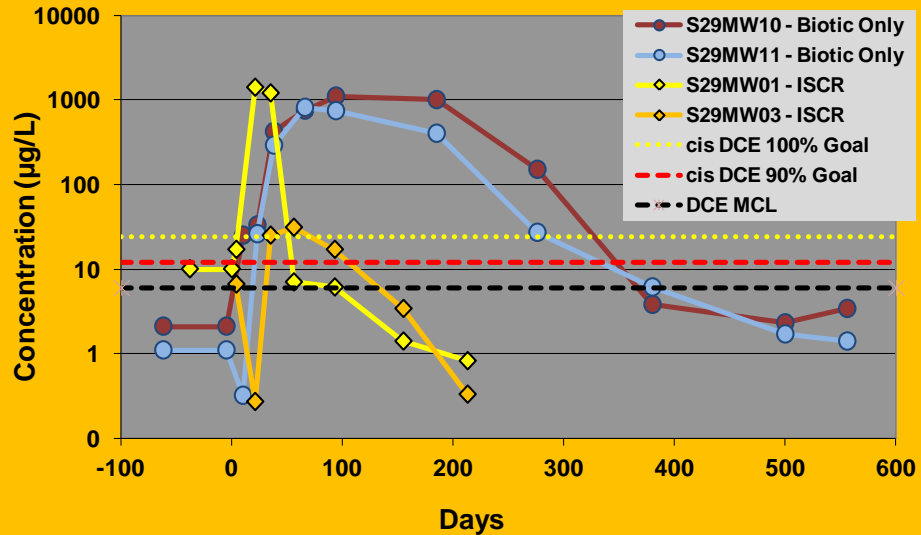
ISCR vs Biotic Only Treatment Comparison
Manganese



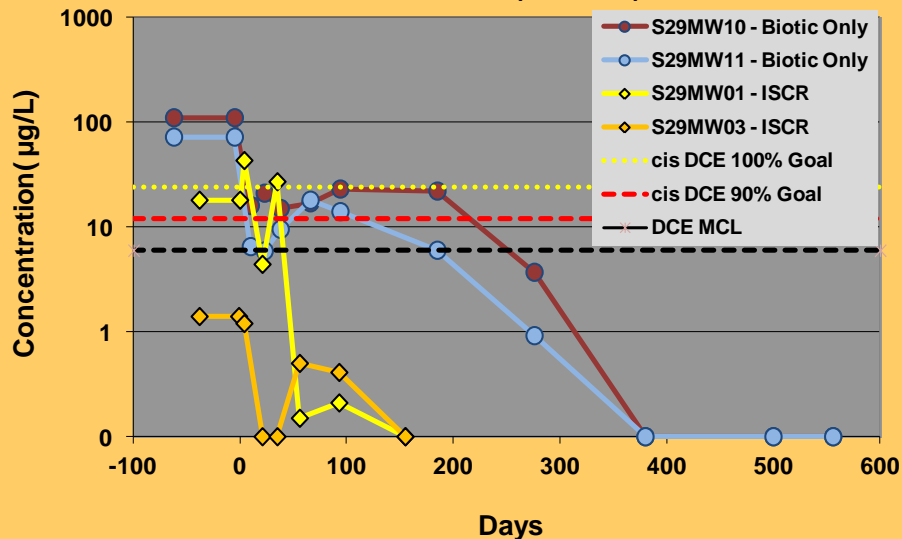
ISCR vs Biotic Only Treatment Comparison
Trichloroethene (TCE)



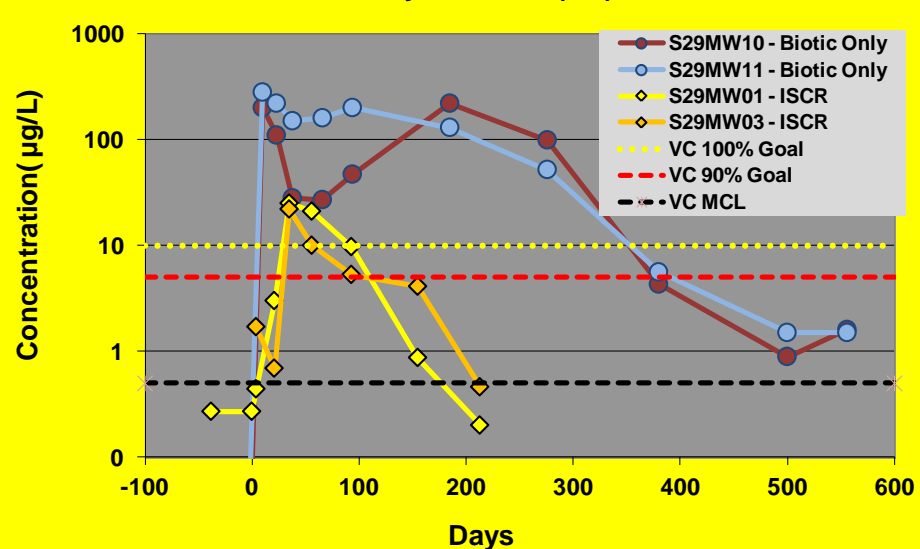
ISCR vs Biotic Only Treatment Comparison
cis 1,2-Dichloroethene (cDCE)



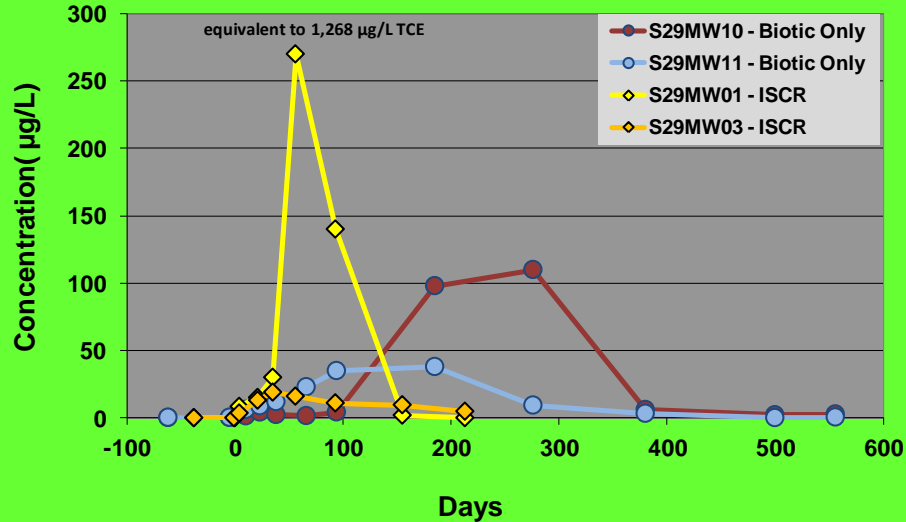
ISCR vs Biotic Only Treatment Comparison
1,1-Dichloroethene (1,1-DCE)



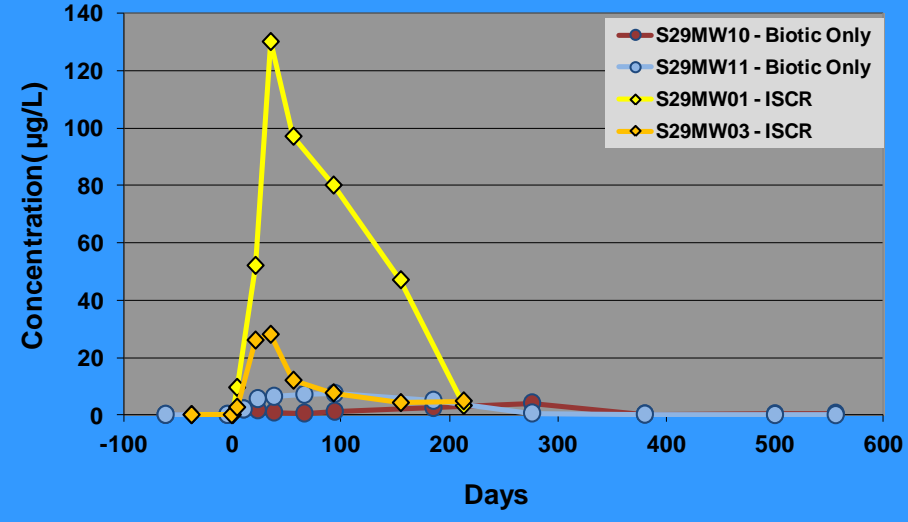
ISCR vs Biotic Only Treatment Comparison
Vinyl Chloride (VC)



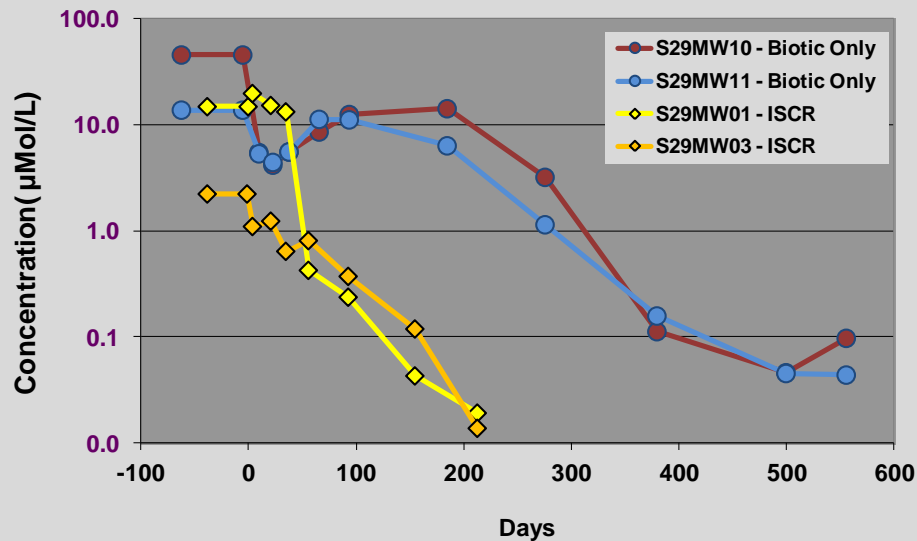
ISCR vs Biotic Only Treatment Comparison
Ethene



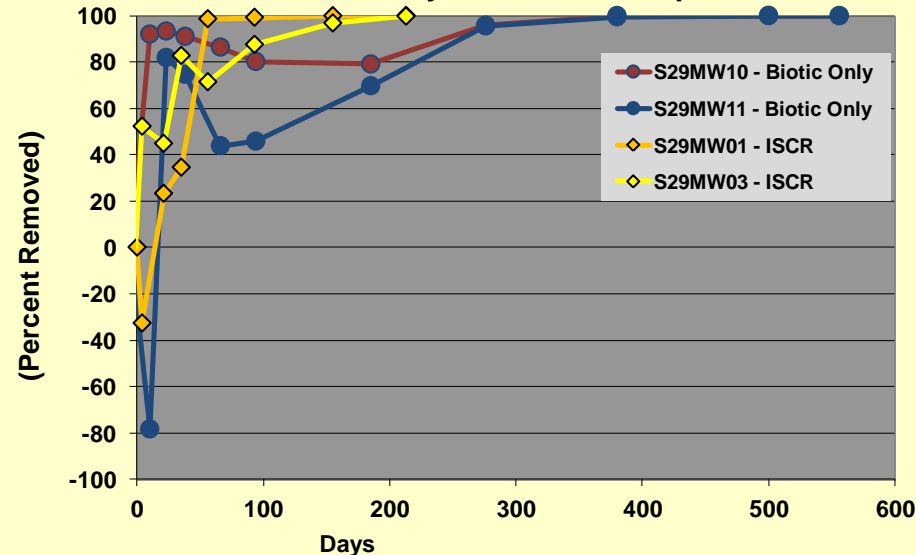
ISCR vs Biotic Only Treatment Comparison
Ethane

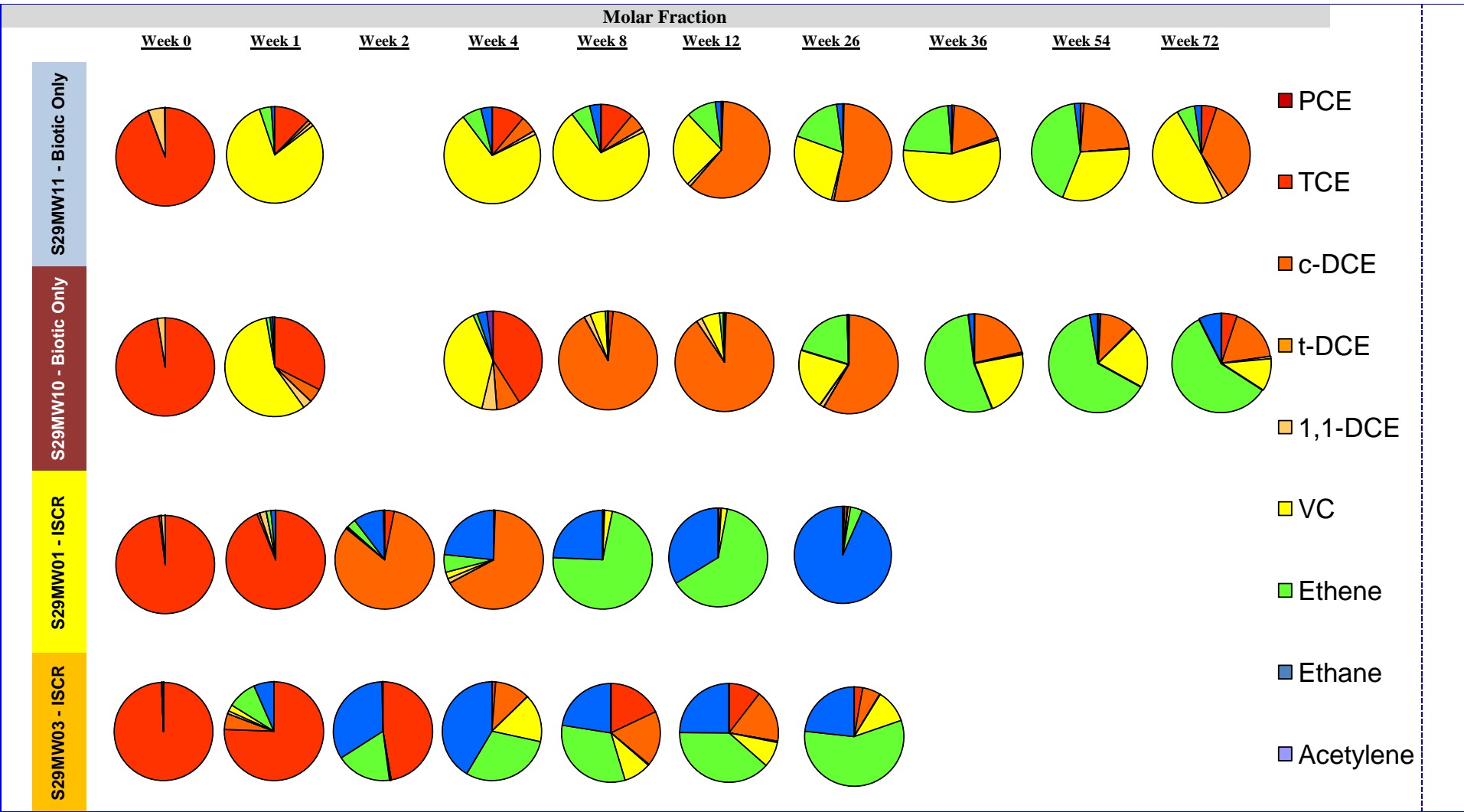


ISCR vs Biotic Only Treatment Comparison
Total Chlorinated Ethenes - Molar Concentration



Chlorinated Ethene Mass Removal
ISCR vs Biotic Only Treatment Comparison



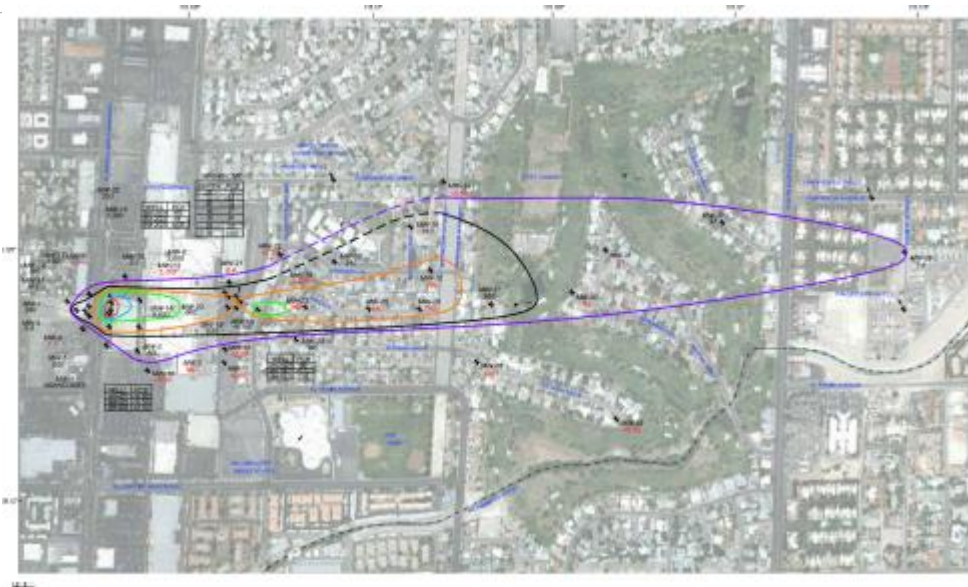


- ELS is a highly effective substrate for ERD
- ISCR minimized dissolved arsenic and manganese
- ISCR more aggressive than ERD only approach
- DCE degradation primarily abiotic – does not generate VC
- Rapid remediation time attributable to abiotic degradation of DCE
- Navy's goals achieved in 1/3 time using ISCR vs. ERD only approach
- ISCR process has been applied to entire plume



Site Conditions

- Elevated PCE >2000 $\mu\text{g/L}$
- Aerobic Aquifer (DO ~ 5.0 mg/L)
- Sulfate up to 3,000 mg/L
- Previous bio only pilot tests unsuccessful
- Incomplete degradation of PCE
- Potential sulfide inhibition
- Enhanced Reductive Dechlorination considered not applicable



Determine if In Situ Chemical Reduction (ISCR) is capable of Treating PCE in aerobic, high sulfate aquifer

Determine if of soluble ferrous iron in EHC[®]-Liquid can enhances precipitation of iron sulfide.

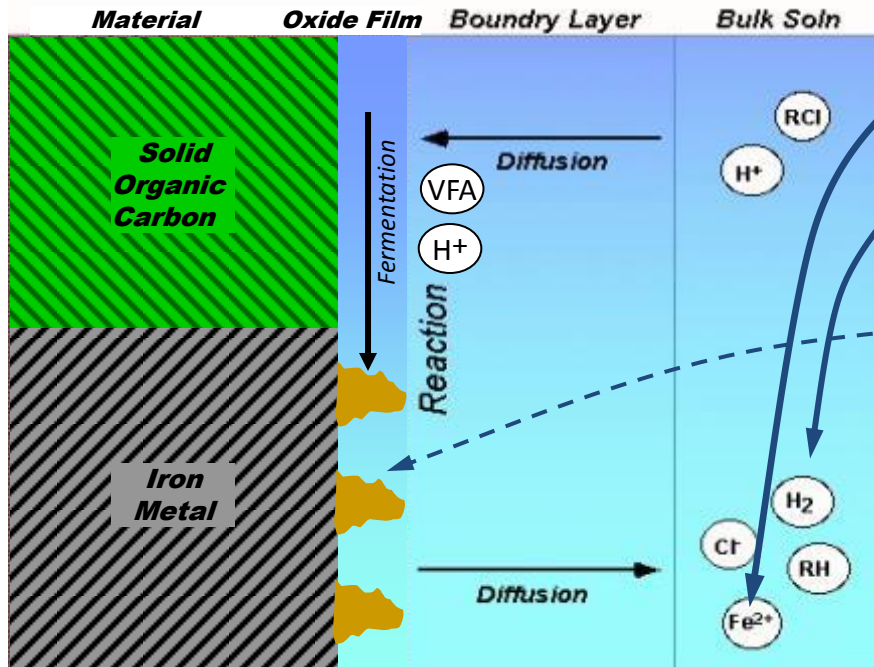
Does removal of sulfate/sulfide result in dechlorination of PCE?

Approach:

Conduct bench test to evaluate two ISCR products

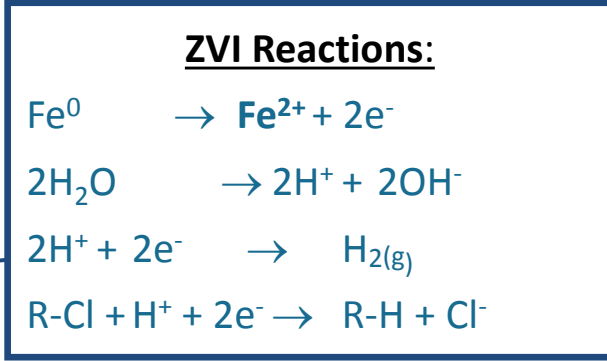
EHC[®]

EHC[®]Liquid + Soluble Fe²⁺



Fe²⁺ generation

H₂ generation



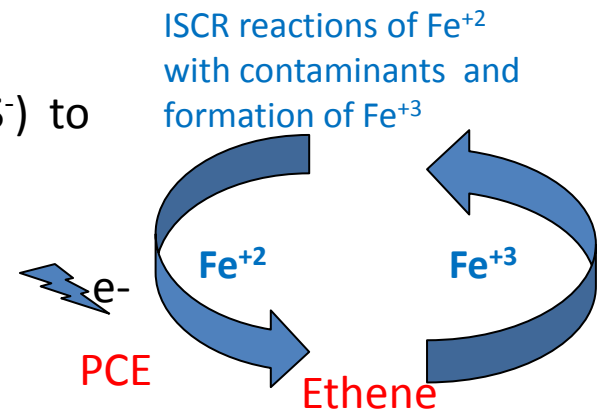
- Production of organic acids (VFAs):**
- Serves as electron donor for microbial reduction of CVOCs and other oxidized species such as O₂, NO₃,
 - **Sulfate SO₄ is reduced to sulfide (S⁻)**
 - **Fe²⁺ Combines with S⁻ to precipitate FeS**
 - The release of acids keeps the pH down and thereby serve to reduce precipitate formation on ZVI surfaces to increase reactivity
 - Increase rate of iron corrosion/H₂ generation

- Favorable thermodynamic conditions for dechlorination:**
- Combined oxygen consumption from carbon fermentation and iron oxidation → Strongly reduced environment (-250 to -500 mV)
 - High electron/H⁺ pressure

Like EHC, EHC-L supports degradation of organic constituents by enhancing:

- anaerobic bioremediation processes
- abiotic reduction reactions

- ❖ As bacteria feed on the soluble carbon, they consume dissolved oxygen and other electron acceptors, thereby reducing the redox potential in groundwater.
- ❖ Iron reducing microbes will continuously regenerate ferrous minerals and a cycle is established.
- ❖ The soluble carbon provides molecular hydrogen (H_2) for biologically mediated enhanced reductive dechlorination (ERD)
- ❖ The soluble ferrous iron (Fe^{2+}) combines with sulfide (S^-) to generate reactive iron sulfide (FeS) species in situ
- ❖ Ferrous iron may also control dissolved phase heavy metals by promoting formation of insoluble forms (e.g., arsenopyrite from arsenic).



Bacterial extraction of electrons from carbon restores Ferric (Fe^{3+}) to Ferrous (Fe^{2+})

Processes where contaminants are degraded by abiotic reactions with naturally occurring and biogenically-formed minerals in the subsurface.

Reactive minerals include iron sulfides (e.g. pyrite, mackinawite, greigite) and oxides (e.g. magnetite)



Pyrite (FeS₂)



Magnetite(Fe₃O₄)



Mackinawite (Fe_(1+x)S)

β-Elimination does not generate stable toxic daughter products

Bench Test Conducted at PeroxyChem's laboratory Mississauga, ON

Sediment and groundwater samples collected from source area wells

Some sediment in each of the microcosms

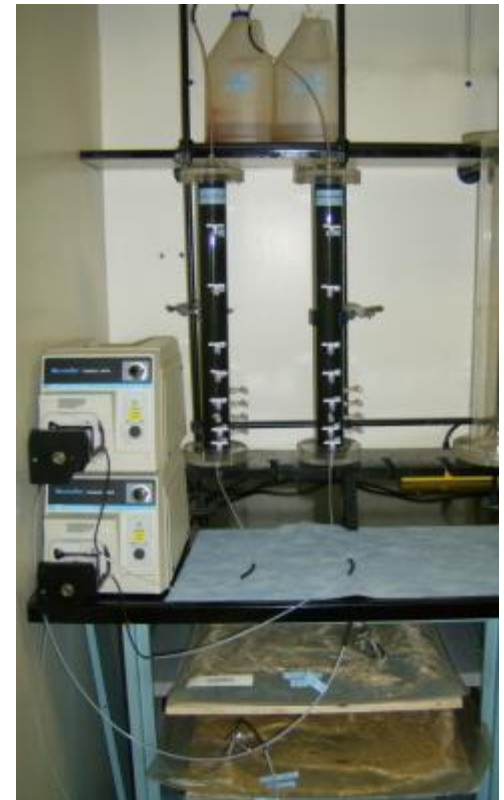
PCE – 170 µg/L Spiked to 1,800 µg/L

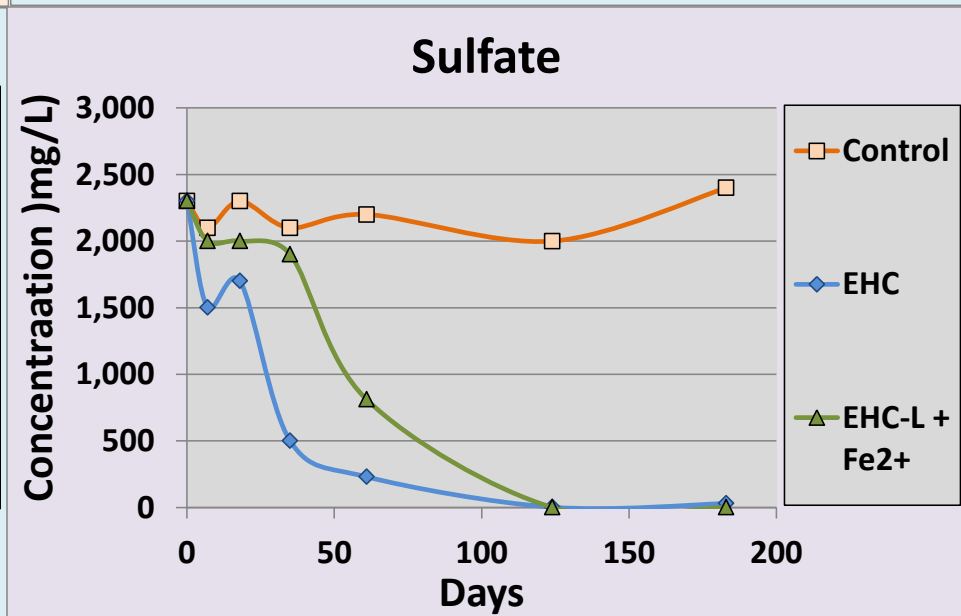
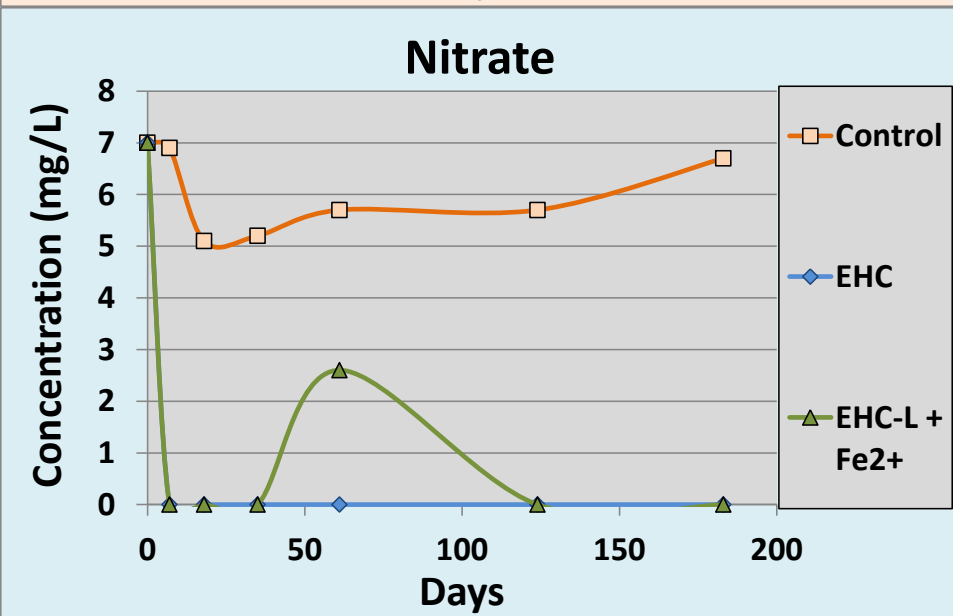
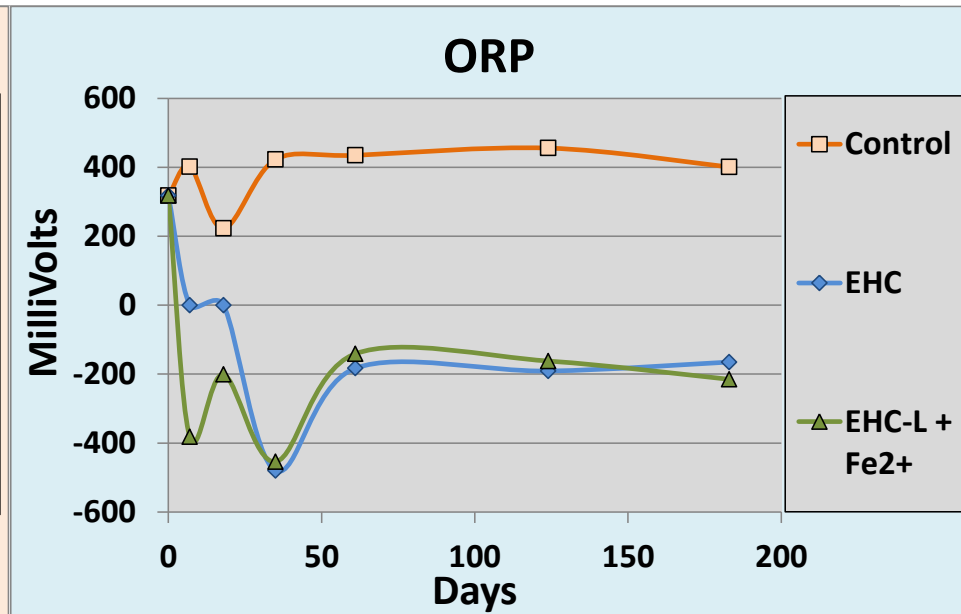
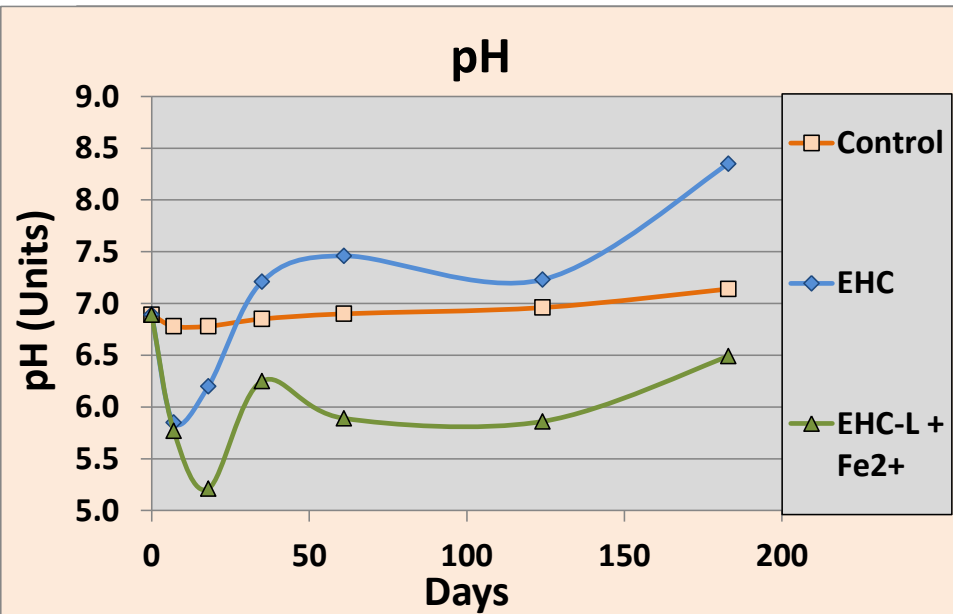
Sulfate – 1,800 mg/L Spiked to 2,300 mg/L

SDC-9™ Dhc ~ 1X10⁸ cells/L

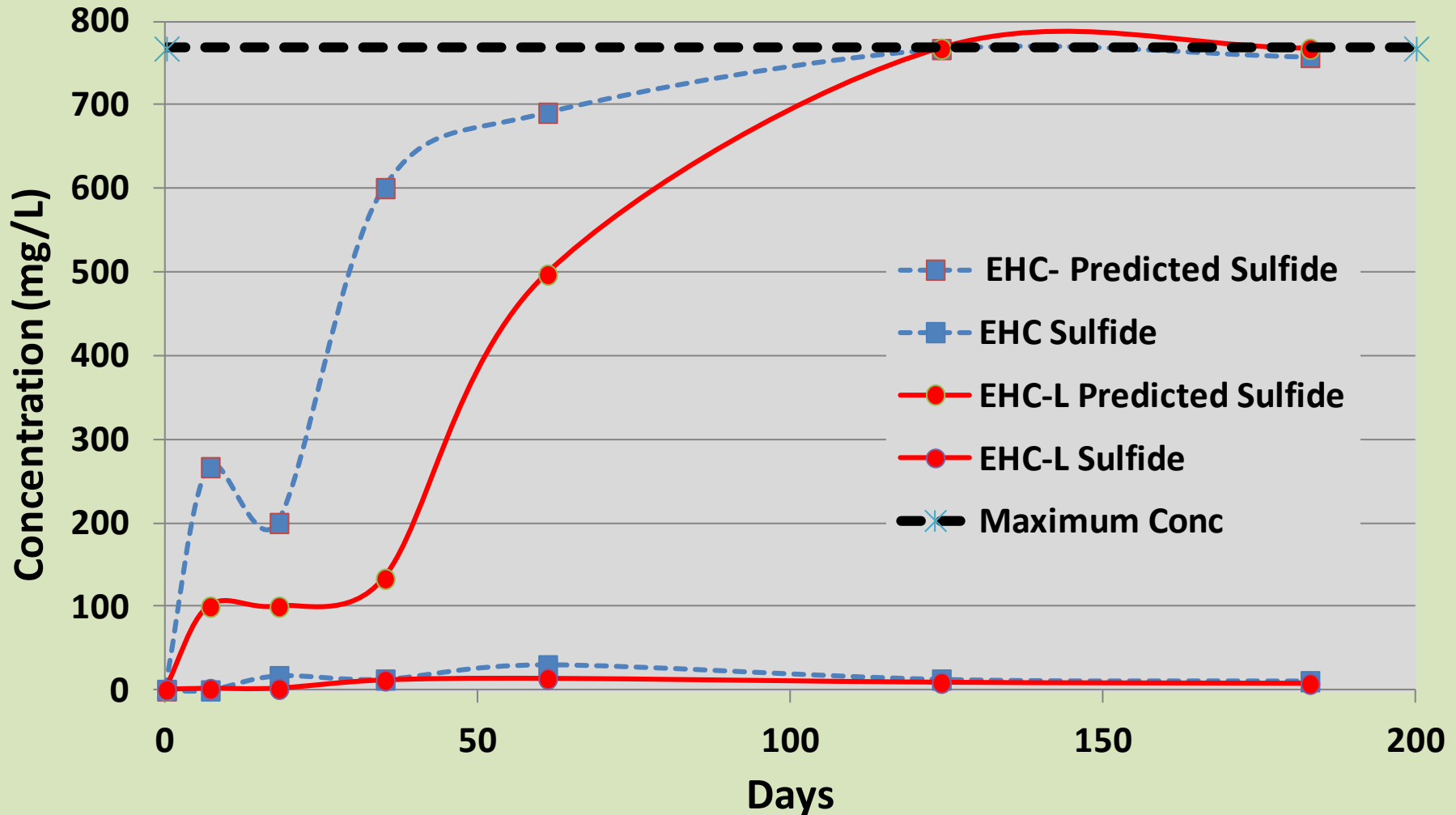
EHC-Liquid 10 g/L + additional 14 g/L soluble iron

EHC – 10 g/L

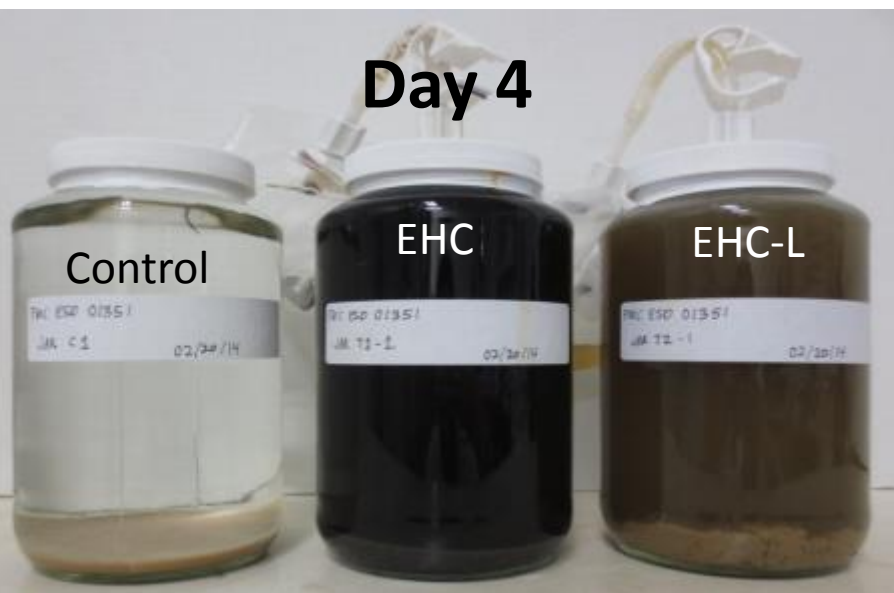




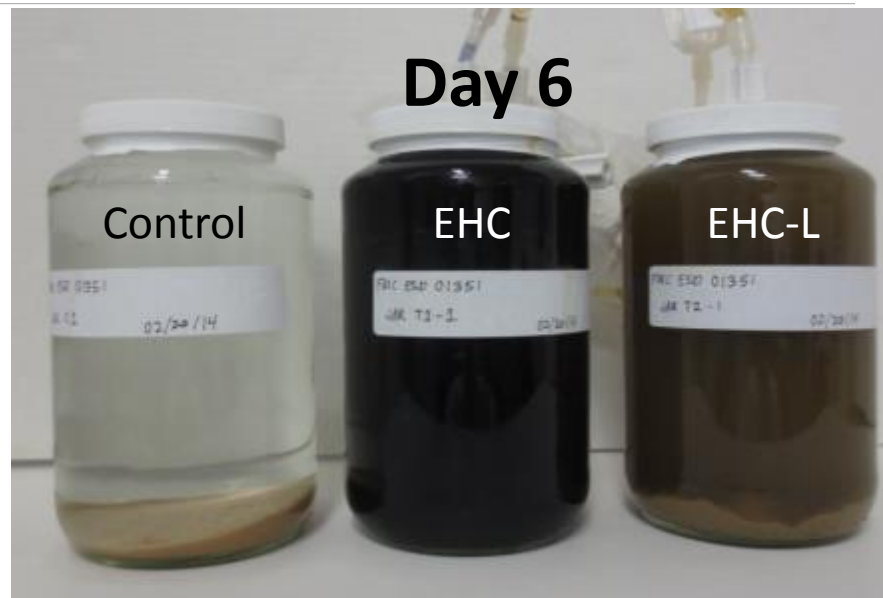
Dissolved Sulfide - Predicted Versus Actual



Day 4



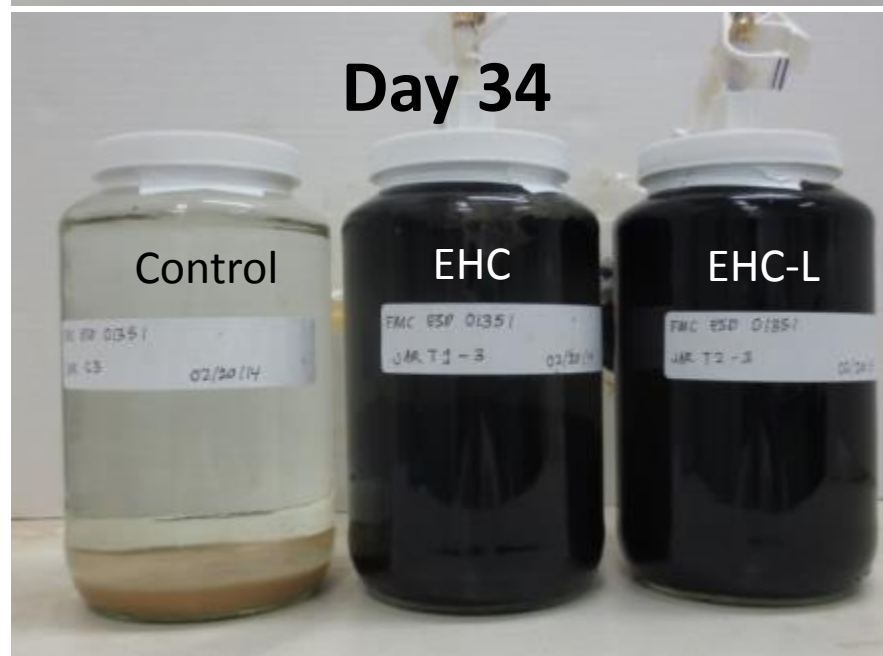
Day 6



Day 17



Day 34



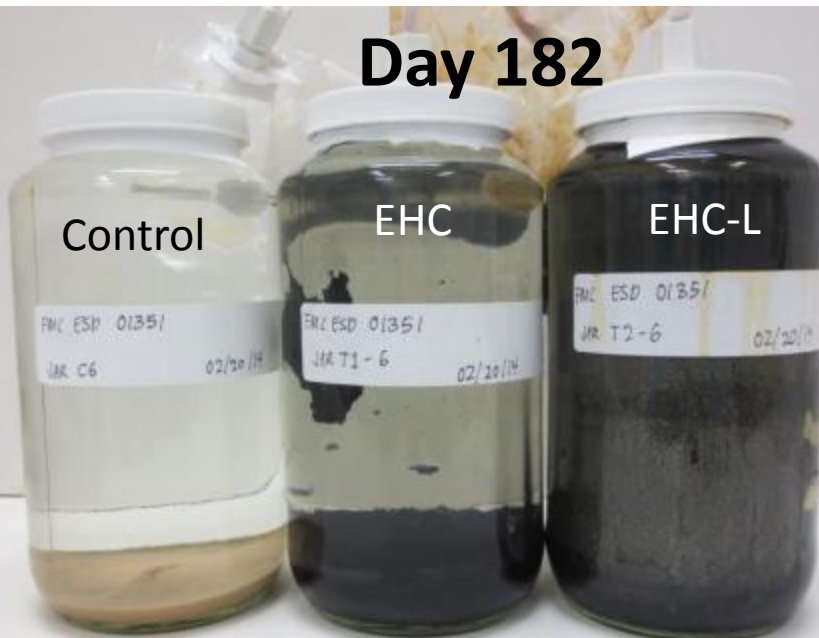
Day 60



Day 124



Day 182



EHC Precipitate

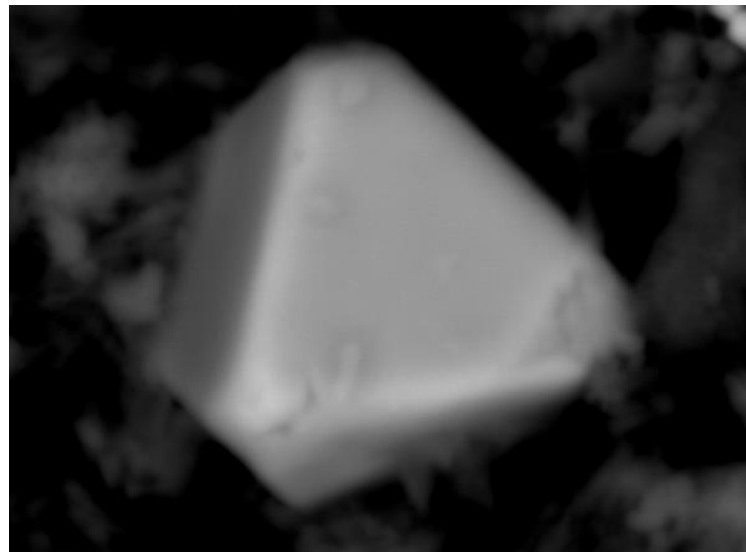
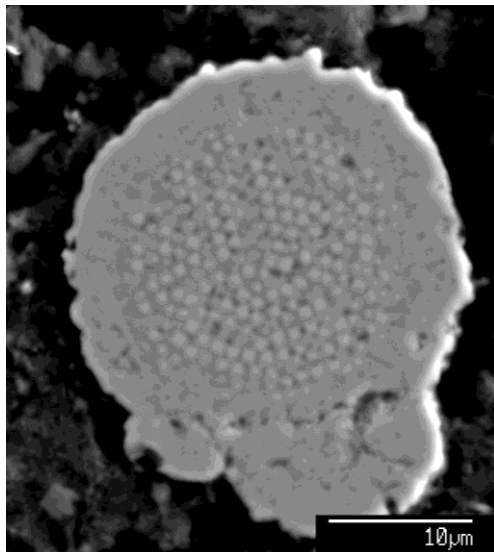
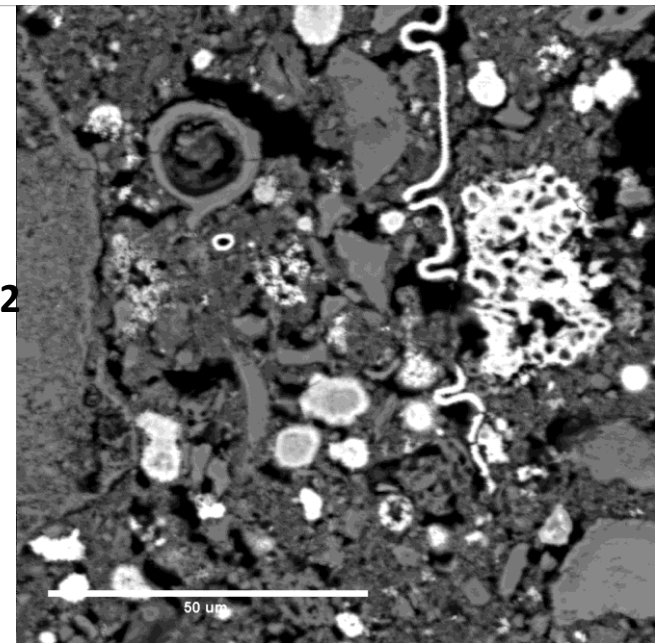
mg/Kg	Sulfide	31000
	Total Fe	210000
mMol/Kg	Sulfide	967
	Total Fe	3760

EHC-L + Iron Precipitate

mg/Kg	Sulfide	42000
	Total Fe	130000
Mmol/Kg	Sulfide	1310
	Total Fe	2328

3,000 mg/L sulfate + Fe²⁺:

- Produces framboidal and euhedral pyrite
- Produces a 1 to 5 μM thick FeS coating 1.2 ft²
- Large surface area increases rate of biogeochemical degradation



FeS does not fill pore space

Reduction of 1 Liter of 3,000 mg/L of sulfate and precipitation as ferrous sulfide produces:

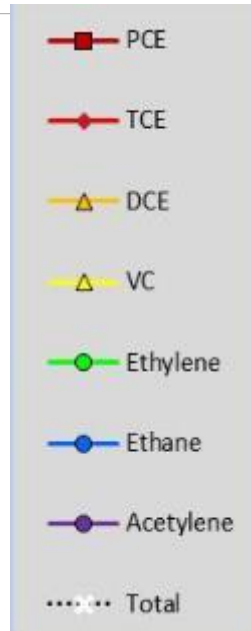
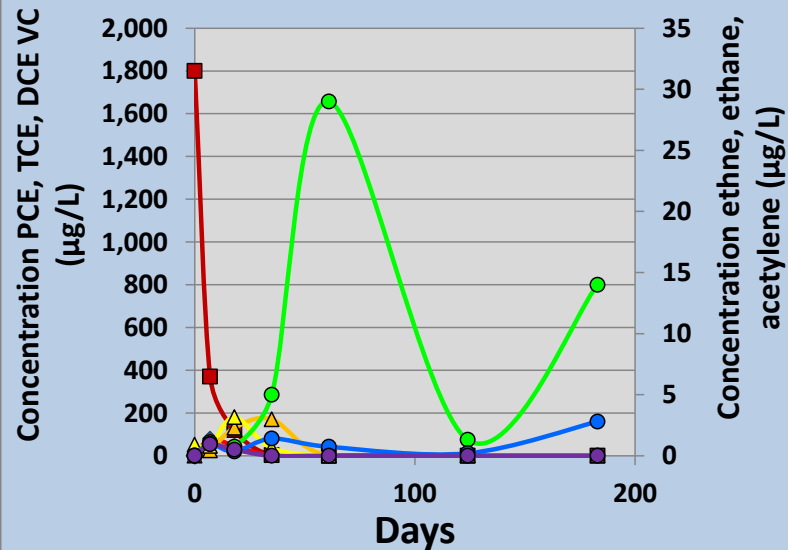
0.56 cm³ Mackinawite (FeS, 4.9 g/cm³)
~0.05% of volume

0.38 cm³ Pyrite (FeS₂, 4.8 to 5.0 g/cm³)
~ 0.04% of volume

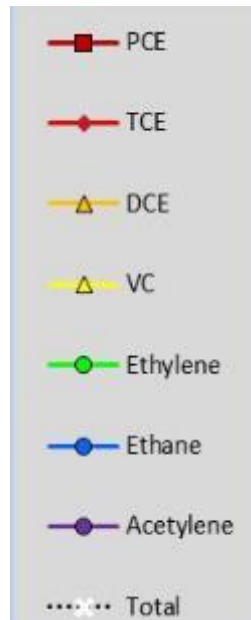
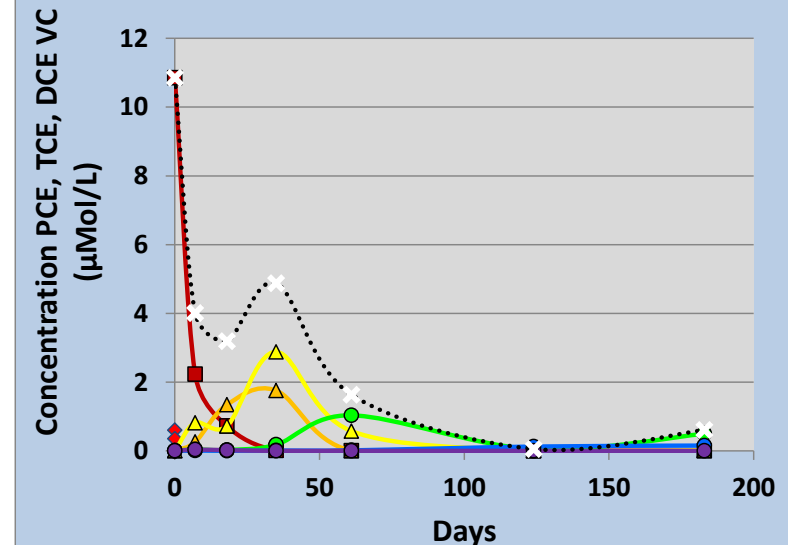
Significant reductions in hydraulic conductivity would not be expected from FeS precipitation



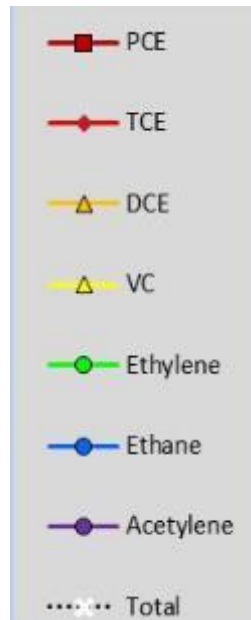
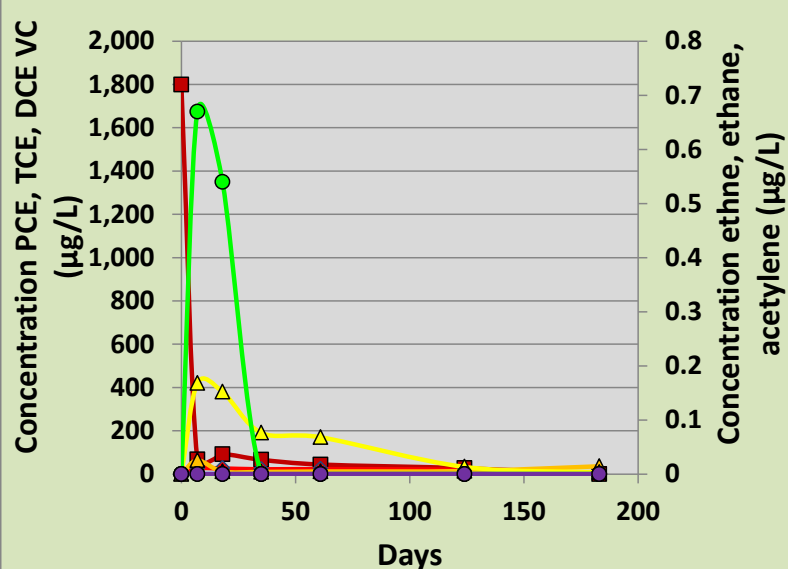
EHC - Mass Concentration



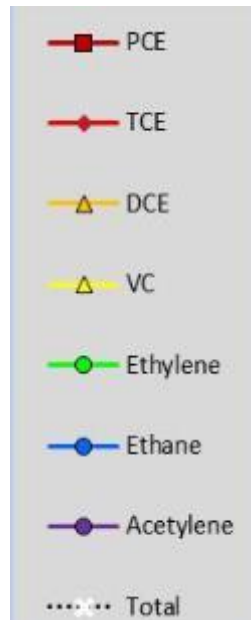
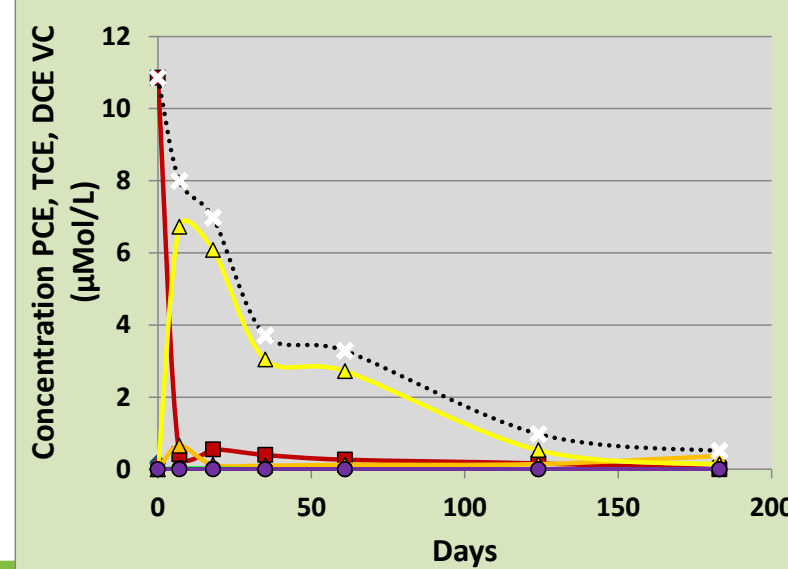
EHC - Molar Concentration



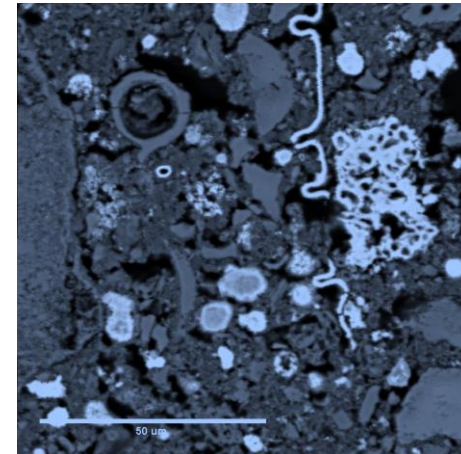
EHC Liquid + Fe²⁺ - Mass Concentration

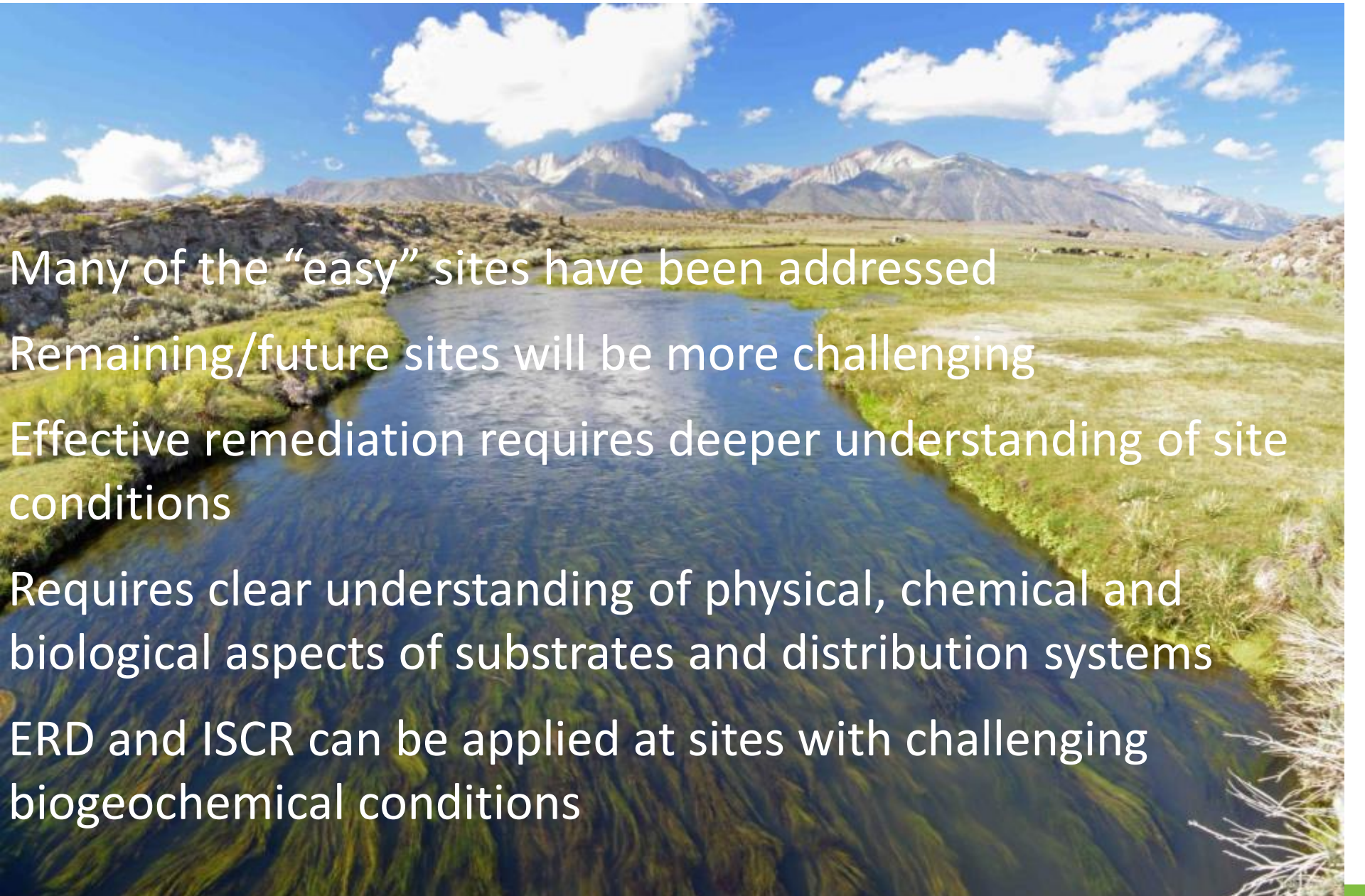


EHC Liquid + Fe²⁺ - Molar Concentration



- **Addition of EHC and EHC-Liquid will reduce sulfate to sulfide.**
- **Sulfide precipitates as ferrous sulfide**
- **Removal of sulfate and sulfide allows for complete reductive dechlorination of PCE**
- **Iron sulfide precipitation is insignificant relative to pore space occlusion**
- **However, large surface area of FeS precipitates**
- **FeS promotes biogeochemical degradation of chlorinated ethenes**





Many of the “easy” sites have been addressed
Remaining/future sites will be more challenging
Effective remediation requires deeper understanding of site conditions
Requires clear understanding of physical, chemical and biological aspects of substrates and distribution systems
ERD and ISCR can be applied at sites with challenging biogeochemical conditions

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